

DATE 23/1/59

SH. _____ OF _____

COMPILED BY
JCA

TMC SPECIFICATION NO. S-10022

TITLE: RCN Grey Semi-Gloss Enam l Finish

JOB

APPROVED

I PURPOSE:

To outline the materials and methods of finishing metal to the colour required.

II FINAL COLOUR:

Navy grey, colour chip 1-107, Type I, Class A, Grade 2 as per JCNAAF-P-201, and as per Canadian Government Specifications Board Schedule of Standard Paint Colours, 1-GP-12a and amends.

III MATERIALS REQUIRED:

A. Zinc Chromate Primer-

1. No SV319 Wash Primer of Maas & Waldstein Co., or equal.
2. No. FC320 Reducer of Maas & Waldst in Co., or equal.
3. Lacquer Thinner, of any standard manufacturer.
4. Paint as per specification (para. II).

IV PROCEDURE:

- A. Clean surface of bare metal of all foreign materials.
- B. Apply zinc chromate primer, consisting of four parts primer, one part reducer, thinned if necessary with lacquer thinner. CAUTION: Mix only enough prim r for one days' operation.
- C. Apply by spraying one uniform coat of mixed primer and air dry for 15 to 30 minutes before applying final finish.
- D. ENAMEL - Apply by spraying one uniform coat of namel. Air dry as necessary until paint is complet ly dry.

V MARKING AND SHIPPING:

All finished items shall be shipped suitably protect d to ensure maximum protection during transit. All finished it ms shall be marked with TMC Purchase Order No, part number, manufacturer's name and applicable reference numbers.