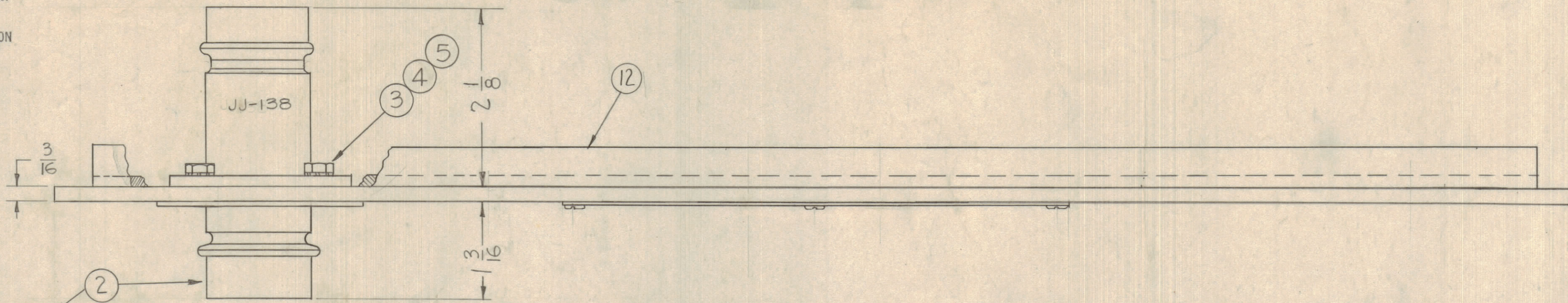


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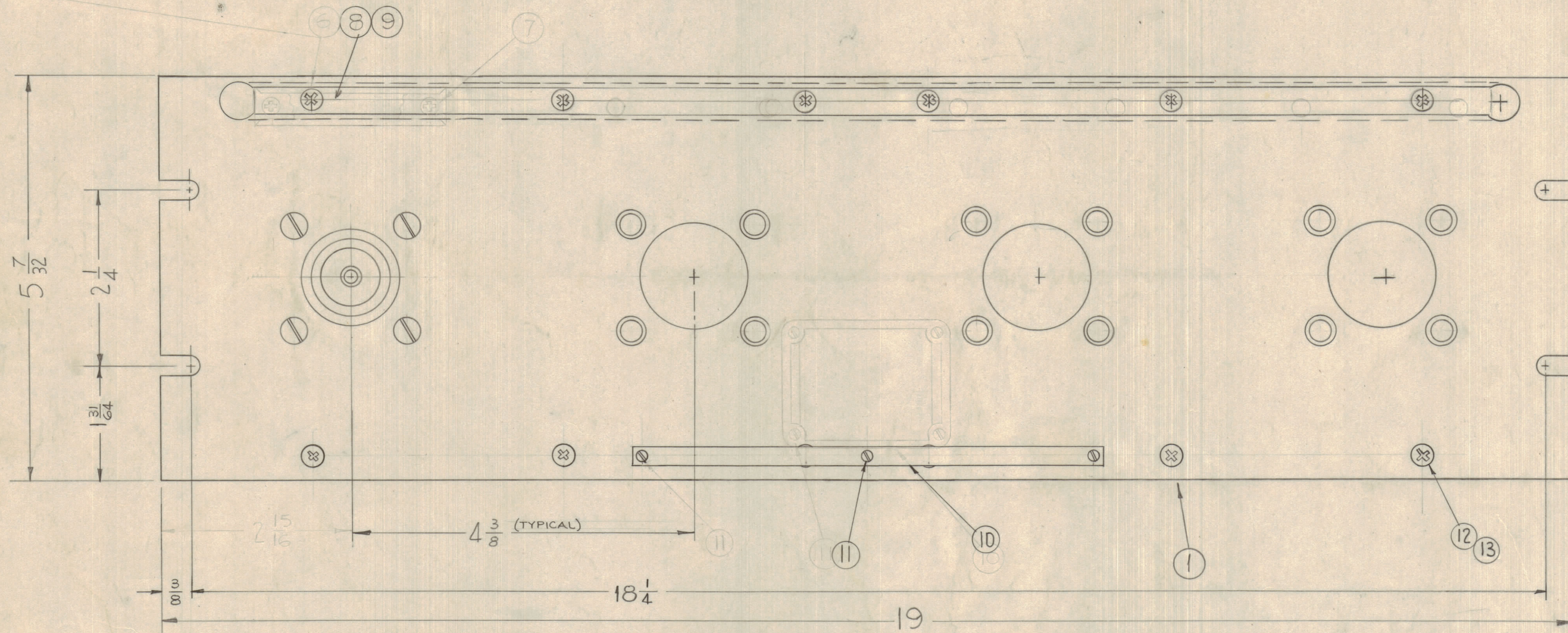
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NOTE 1 (REF)
CONNECTORS ARE LOCATED ON 4-3/8 CENTERS



NOTE:
ASSEMBLY IS TO BE REPEATED 4 TIMES PER PANEL



NOTE 1
PAINT: SCREW HEADS: ITEMS (3 & 7)
S14-ZINC CHROMATE PRIMER
S115-TVC GRAY

FINISH NOTE:
1-5404-YELLOW IRIDITE
2-S14-ZINC CHROMATE PRIMER
3-S115-TVC (SMOOTH GRAY ENAMEL) EDGE FINISH

MACHINING NOTE:
HEATED: REW OF PANEL MUST BE WITHIN TOLERANCE.
2-MIL R.A. EDGES
3-HOLES

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
B2	A	ITEM (4) WAS LWEIOMRN; (5) WAS NTH1032BN12	3-7-63	8440		
D11		DIM. 1 5/16 WAS 1/2; 18 1/4 & 3/8 ADDED				
	B	ITEM MS-576 & ITEM 7 SCREW MACH. FOR QDB DELETED	4-3-64	22051	GDL	

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REQD.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	14	S-721	TEST PROCEDURE	
12	13	SCFP0632BN5	SCREW, MACHINE	
2	12	PM-490	BRACE PANEL	
3	11	SFBO256SN3	SCREW, THREAD CUTTING	
1	10	NP-250	NAMEPLATE, IDENTIFICATION	
4	9	PX-249	GUARD	
4	8	PX-250	TAB	
8	7	SCFP0632BN4	SCREW, MACHINE	
4	6	MS-576	HOLDER, CARD	
16	5	NTH1032BN12	NUT, HEXAGON	
16	4	LWEIOMRN	LOCKWASHER, EXTERNAL	
16	3	SCFP1032BN9	SCREW, MACHINE	
4	2	JJ-138	ADAPTER, CONNECTOR	
1	1	MS-1078-1	PANEL, FRONT, MACHINING	

LIST OF MATERIAL			
MATERIAL	DESCRIPTION	DATE	SYMBOL
ALUMINUM	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	TMC SMOOTH GRAY, SEMI-GLOSS ENAMEL		
QTY./UNIT	MODEL USED ON	ASSY. NO.	
1	QDP-2C2X4		
SCALE	CODE		
Do Not Scale			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DECIMALS	FRACTIONS
		.X ± .05	± 1/64
		.XX ± .01	ANGLES
		.XXX ± .005	± 0° 30'
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		RHZZO	7-31-62
		CHECKED	DATE
		JDO	10/16/62
		ELECT. DES.	DATE
		JDL	10/16/62
		MECH. DES.	DATE
		JDL	10/16/62

NOTES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

QDP-2C2X4 B