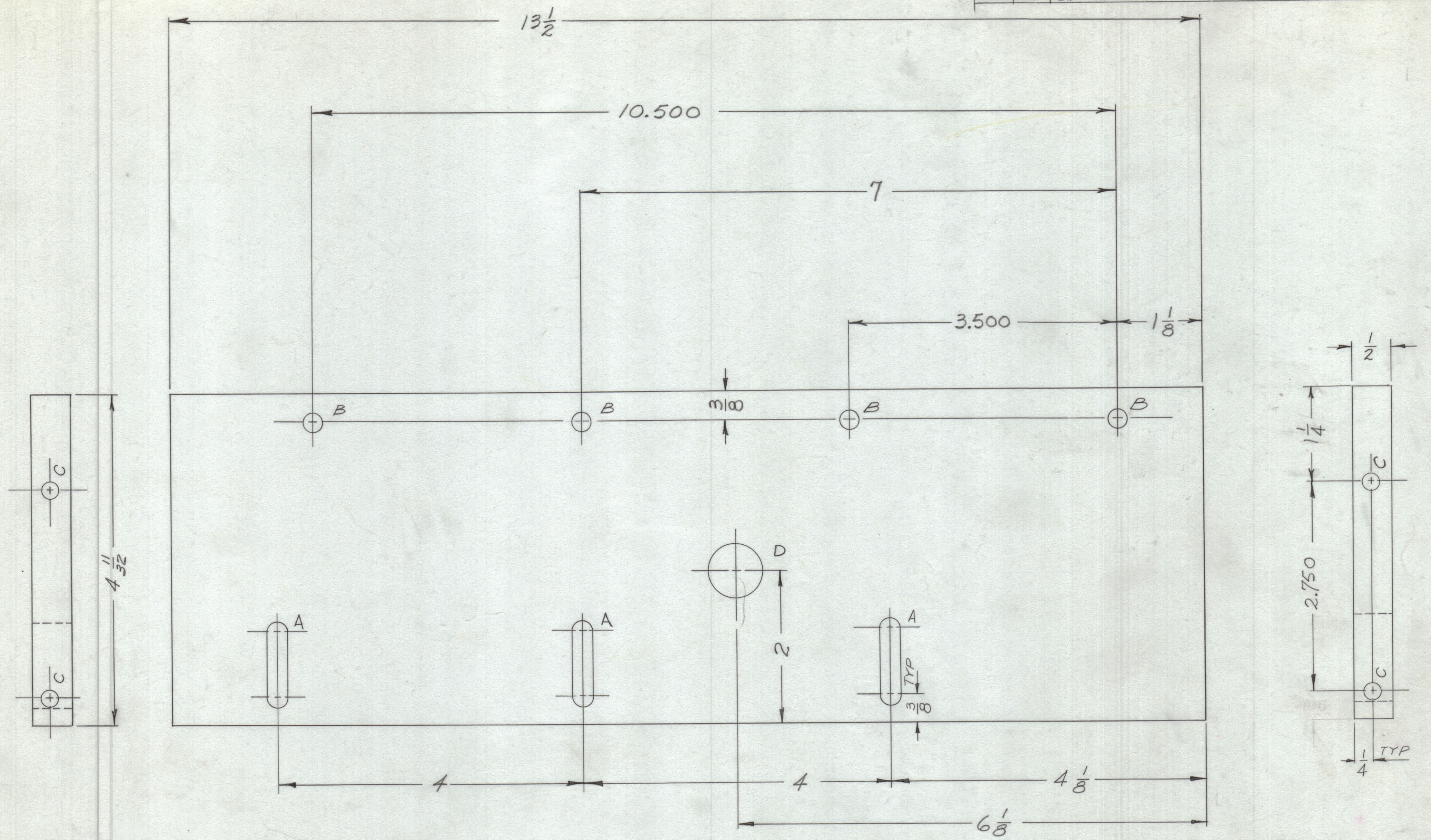


REVISIONS					
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	APPD
X		EXPERIMENTAL RELEASE			
Ø		ORIGINAL RELEASE FOR PRODUCTION	2.26.65	Ø	Ø
A		ON HOLE LEGEND, "C" TAP WAS #20; COIL TAP # WAS 3CPB; IT. 1 WAS NT139-SF1-20.	2.25.65	13791	Ø



HOLE LEGEND		
HOLE	DESCRIPTION	REQ
A	1/4 x 1" SLOT	3
B	15/64 DIA	4
C*	DR #5 (.203) x .625 DP # CSK 120° TO .24-.27 DIA TAP .410 MIN DEPTH USE HELI-COIL TAP # 3FPA-H3 BREAK OFF DRIVING TANG	4
D	3/4 DIA	1

\* NOTE  
USE SCREW THREADED INSERT

REF: LD1736

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT139-SF1-20	HELI-COIL INSERT	
G.DAVIS 12/7/64 LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
EPOXY, G11			TITLE BOARD, COMPONENT MTG	
FINISH			DRAWN DAVIS	
NATURAL			DATE 12/7/64	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			CHECKED GUB	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			ELECT. DES. GUB	
TOLERANCES			DATE 12/7/64	
FRACTIONS ± 1/64 ANGLES ± 0° 30'			MECH. DES. GUB	
			DATE 12/7/64	
			SHEET PX881	
			DATE 12/7/64	
			REV. LTR. A	

QTY/UNIT	MODEL USED ON	ASSY. NO.
1	HVRB-1	
1	HVRC-1	
SCALE	CODE	

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NOTES