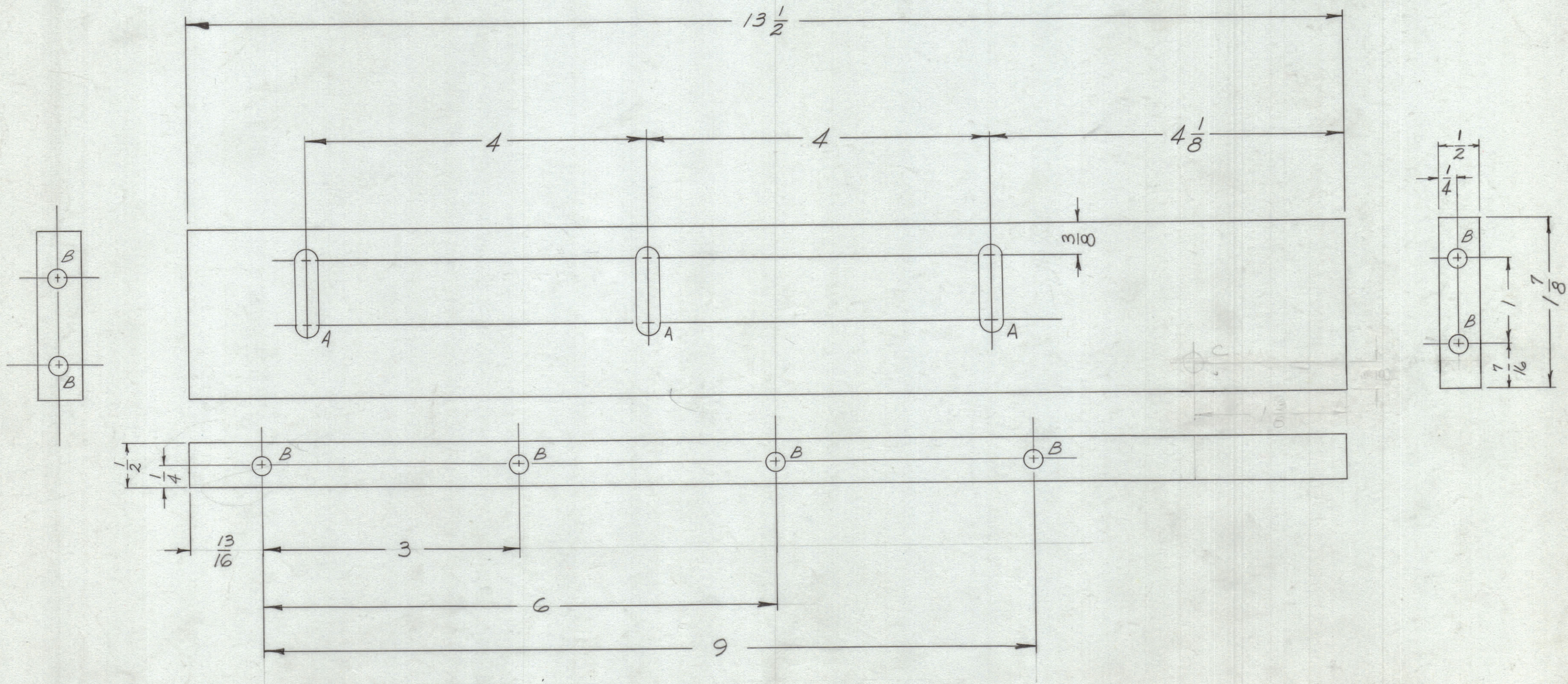


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE					
	0	ORIGINAL RELEASE FOR PRODUCTION	2/26/65				
	A	ON HOLE LEGEND 'B': TAP WAS #420; COIL TAP # WAS 3CPB; IT. 1 WAS NT139-SCI-26.	3/25/65	13791			

HOLE LEGEND		
HOLE	DESCRIPTION	REQ
A	1/4 x 1" SLOT	3
* B	DR #5 (.203) x .625 DP. 120° CSK TO .24-.27 DIA. TAP .410 MIN DEPTH USE # 3FPA-H3 HELI-COIL TAP BREAK OFF DRIVING TANG	8
C		1



* NOTE
USE SCREW THREADED INSERT

REF: LD1753

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
8	1	NT139 SF1-20	INSERT, HELI-COIL	B

G DAVIS 12/7/64 LIST OF MATERIAL

MATERIAL EPOXY - G11		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH NATURAL		TITLE BOARD, COMPONENT MTG			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN JCBS	DATE 2/26/65	FINAL APPROVAL RC	DATE
DECIMALS X ± .05 XX ± .01 XXX ± .005		TOLERANCES ± 1/64 ANGLES ± 0° 30'		ELECT. DES. JCBS	DATE 2/26/65
		MECH. DES. RC		DATE	SHEET

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	HVRB-1	
1	HVRC-1	

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NOTES

PX880
A