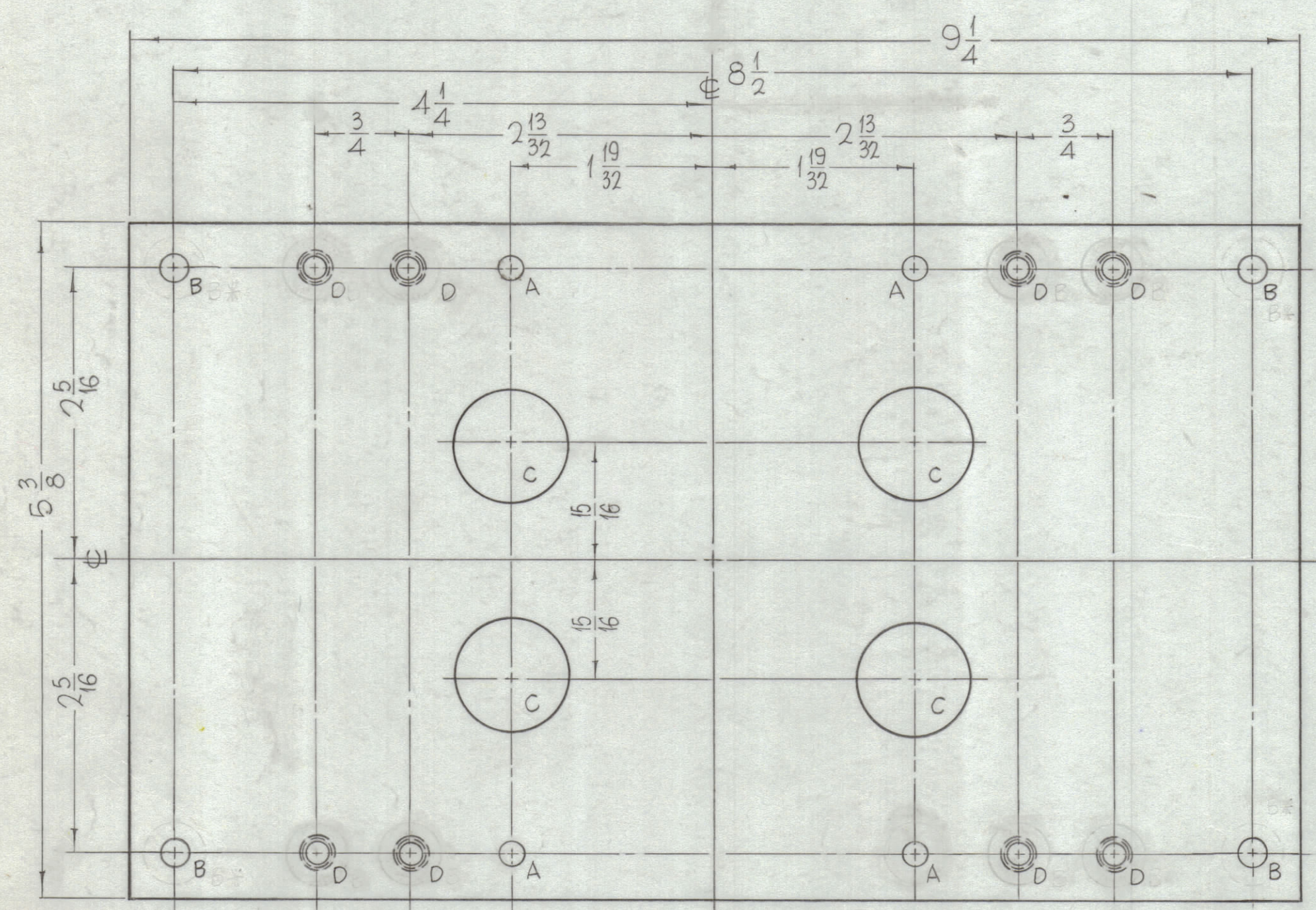
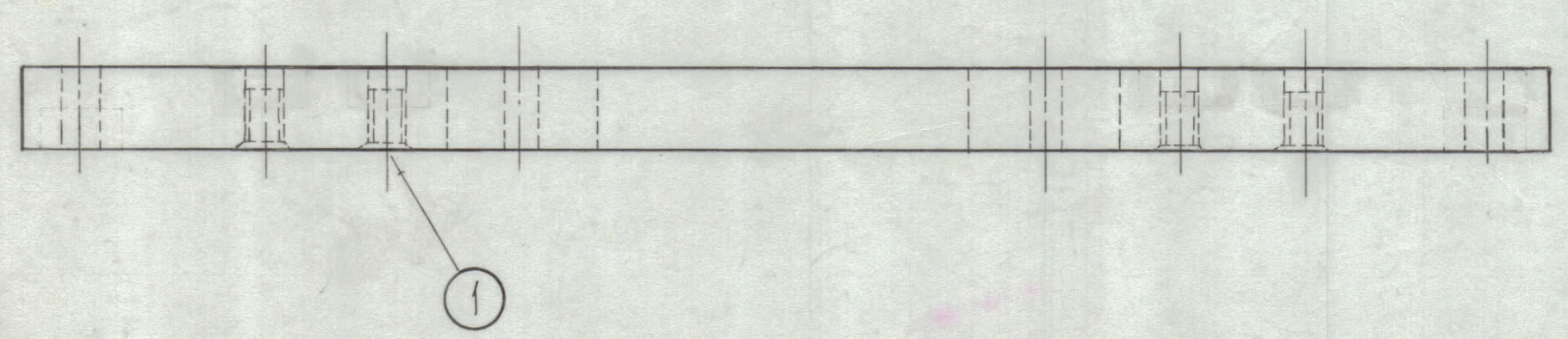


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	O	ORIGINAL RELEASE FOR PRODUCTION	5-4-64		SRG		
	A	'B' HOLE WAS DRILL 15/64 Ø C'BORE 1/2 x 1/4	5-4-64		SRG	JB	JB



TOP VIEW



HOLES	REQ.
A-13/64 DIA.	4
B-15/64 DIA.	4
C-7/8 DIA.	4
D-1-DRILL 13/64 (.203) THRU.	8
2-120° C'SK X .22-.25 DIA., ON BOTTOM OF BOARD.	
3-TAP .410 MIN. DEPTH, USE HELI-COIL TAP #3FPB.	
4-INSTALL ITEM NO.1 3/4 TO 1-1/2 PITCH BELOW SURFACE.	
5-BREAK OFF DRIVING TANG.	

PX-796
A

REF-TMC DWG. LD-1451-0

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
8	1	NT-139-SFI-20	HELI-COIL (.10-.32)	

LIST OF MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL	1/2 THICK, PHENOLIC, XXX P	TITLE	BOARD, COMPONENT MTG.
FINISH	NATURAL		

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	GPT-10K()7 (AX305)	

SCALE	CODE
1"=1"	A

DECIMALS	FRACTIONS	TOLERANCES
X ± .05	± 1/64	
.XX ± .01	± 0° 30'	
.XXX ± .005		

DRAWN	DATE	FINAL APPROVAL	DATE
John C. Biele	2-5-64	Kie	5/4/64
CHEKED	DATE		
gcs	2/27/64		
ELECT. DES.	DATE	PX-796	
JB		A	
MECH. DES.	DATE	SHEET	REV. LTR.
AC	2/27/64		

NOTES

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