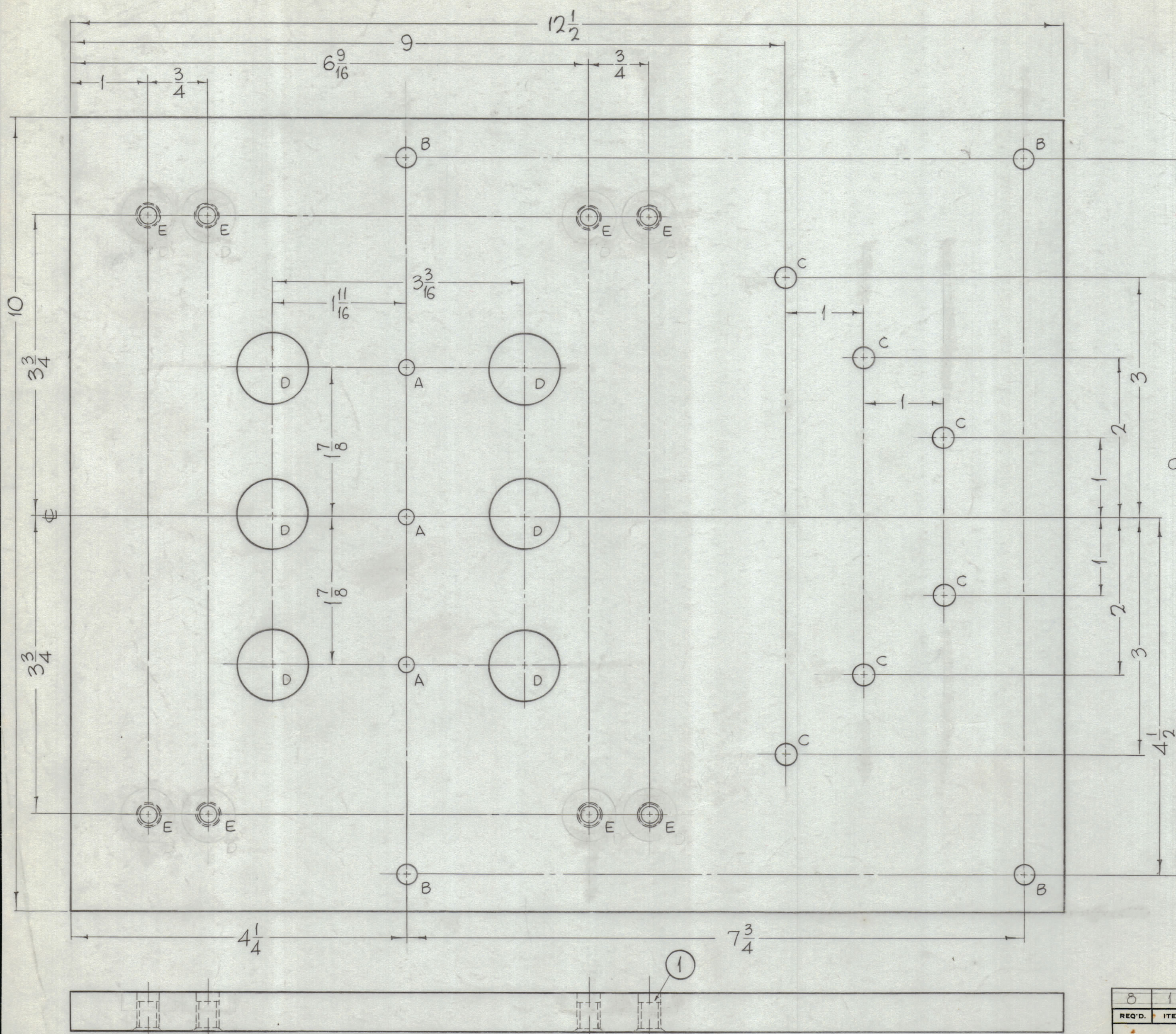


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	0	ORIGINAL RELEASE FOR PRODUCTION	5-4-64		SRG		



- HOLES**
- | HOLES | REQ. |
|--|------|
| A - 13/64 DIA. | 3 |
| B - 1/4 DIA. | 4 |
| C - 9/32 DIA. | 6 |
| D - 7/8 DIA. | 6 |
| E - 1-DRILL 13/64 (203) DIA. THRU | 8 |
| 2- C'SK 120° X .22-.25 DIA. | |
| 3- TAP 410 MIN. DEPTH, USE HELI-COIL TAP # 3FPB. | |
| 4- INSTALL ITEM NO. 1, 3/4 TO 1-1/2 PITCH BELOW SURFACE. | |
| 5- BREAK OFF DRIVING TANG. | |

PX-795 0

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
8	1	NT-139-SFI-20	HELI-COIL (10-32)	

LIST OF MATERIAL

MATERIAL	1/2 THICK, PHENOLIC, XXXP	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	NATURAL	TITLE BOARD, MAIN (FILTER)		
Q'TY./UNIT	1	MODEL USED ON	GPT-10K()7(Ax173)	ASS'Y. NO. A-3480
SCALE	1-1"	CODE	A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DECIMALS	.X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
DRAWN	John C Biele	DATE	2-8-64	FINAL APPROVAL
CHECKED	gcb	DATE	2/27/64	DATE
ELECT. DES.		DATE		PX-795
MECH. DES.	me	DATE		0
		SHEET		REV. LTR.

REF-TMC DWG. LD-1450-0

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NOTES