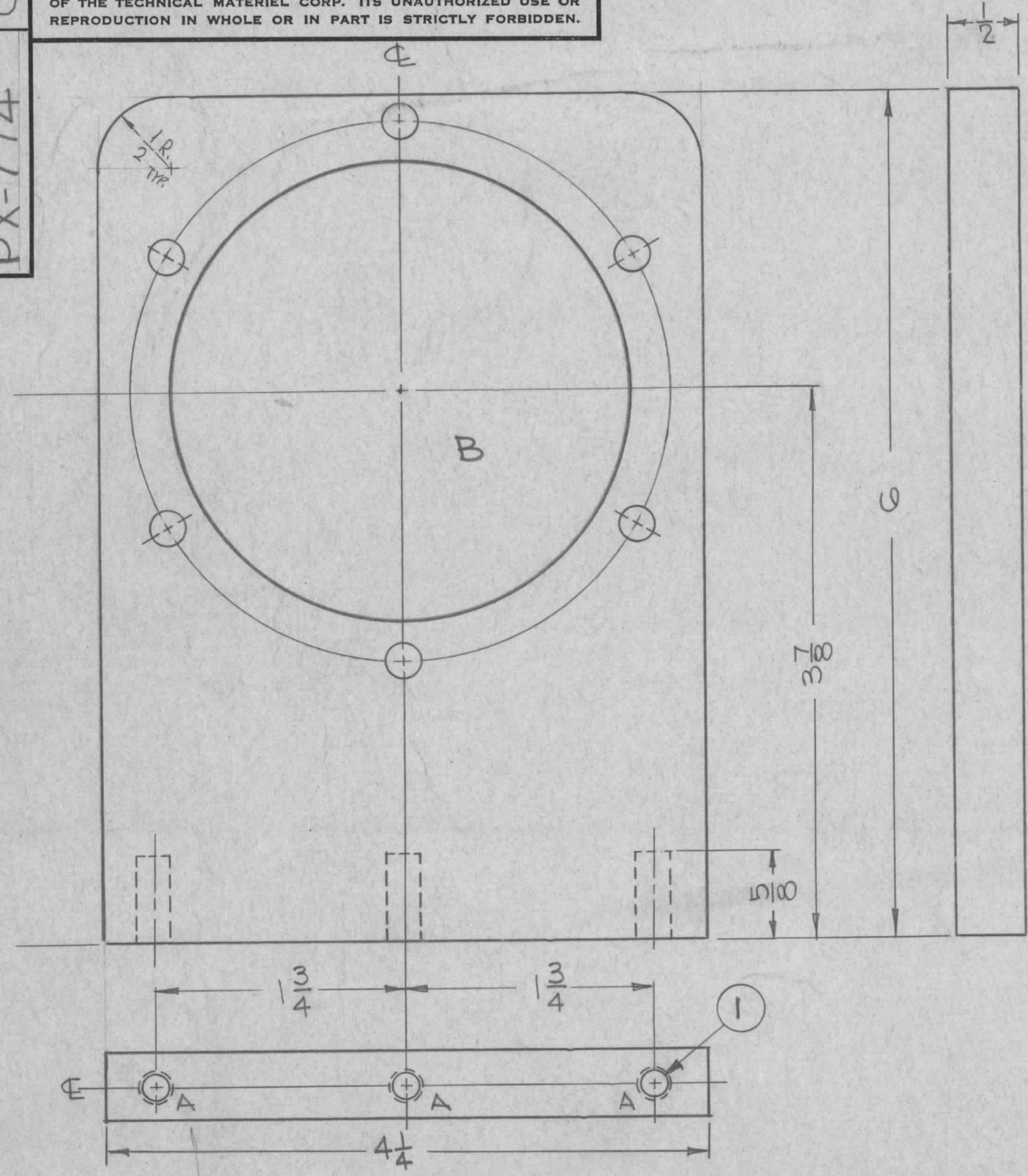
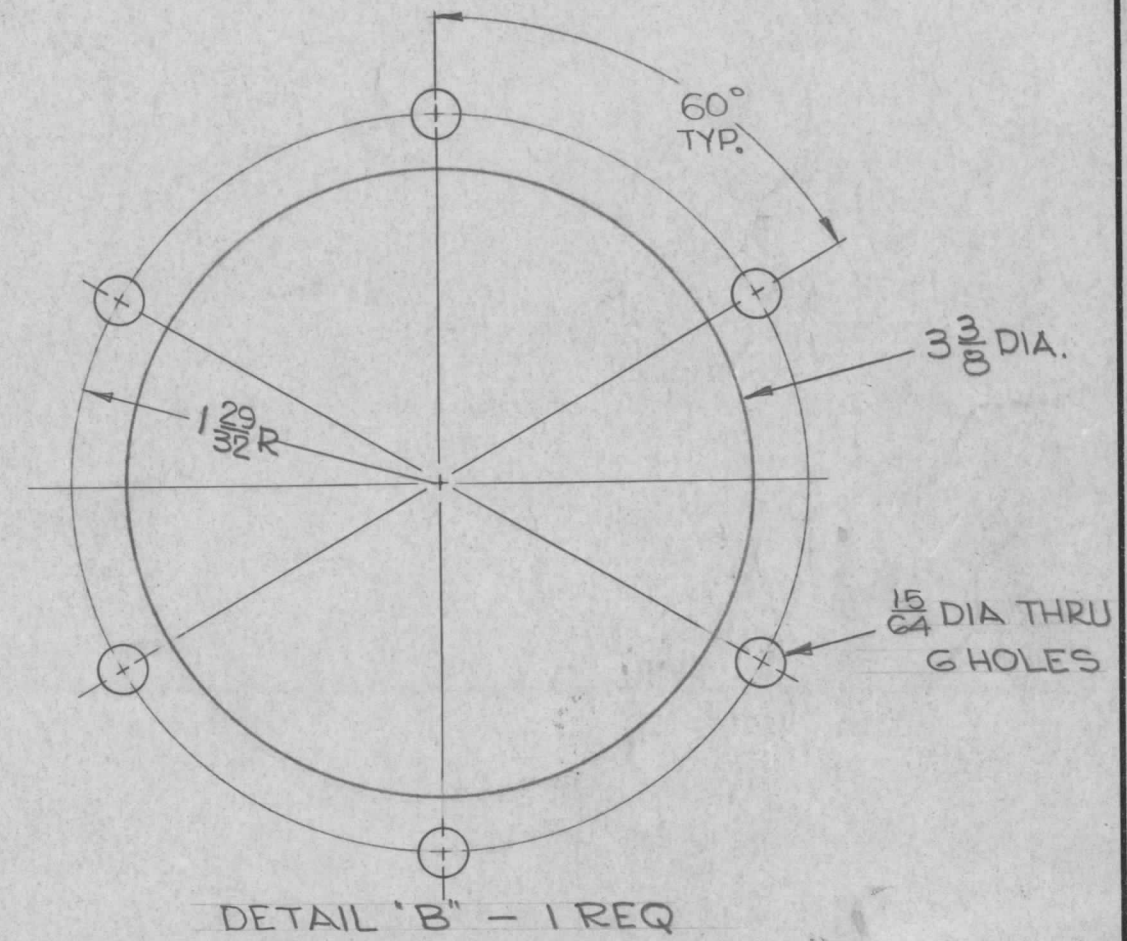


PX-774

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.



HOLE
 A — DRILL 13/64 (.203) TO .552 MIN. DEPTH — 3 REQ
 120° C'SK TO .22-.25 DIA
 TAP .410 MIN. DEPTH USING HELI-COIL TAP #3FPB
 INSTALL ITEM (1) 3/4 TO 1 1/2 PITCH BELOW SURFACE
 BREAK OFF DRIVING TANG



REF: LD-1389 & LD-1390

3	1	NT-139-SFI-20	INSERT, HELI-COIL	
REQ.	ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
1/2			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
SILICA GLASS			SUPPORT, CAPACITOR	
G-7				
MATERIAL				
			 9-4-63	 AA
TYPE & TEMPER			CHECKED	FINAL APPROVAL
			 R.L.	
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
			 R.B.	 M.C.
			PX-774	○

○ ORIGINAL RELEASE FOR PRODUCTION	5-13-64	○	A.M.			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:		SCALE: 1:1				
DIMENSIONS ARE IN INCHES		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
TOLERANCES ON		REMOVE ALL BURRS AND SHARP EDGES				
FRACTIONS ± 1/64						
DECIMALS ± .005						
ANGLES ± 1/2°						
CODE A						
		2	GPT-200K	AT-105	A-2765	9-4-63
		REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
		USED ON				