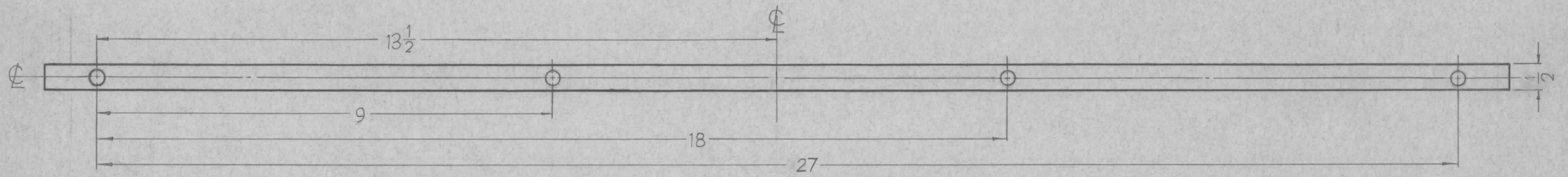
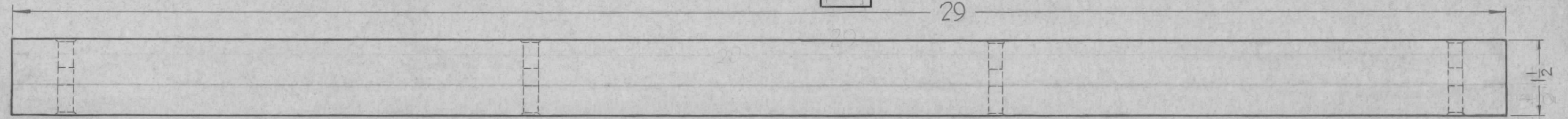


PX-731 0

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0	ORIGINAL RELEASE FOR PRODUCTION	5.18.64		JTB		



HOLES REQ
A-7/32(28)D 4

HOLES:

- 1~ DRILL 13/64 (.203) TO .552 MIN. DEPTH.
- 2~ 120° C⁺ SINK .22-.25 DIA.
- 3~ TAP .410 MIN. DEPTH USE HELI-COIL TAP #3FPB.
- 4~ INSTALL ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE.
- 5~ BREAK OFF DRIVING TANG

NOTES

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
2	GPT-200 K	AP-111
2	GPT-200 K	AP-109

SCALE	CODE

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
8	1	NT-139-SF1-20	HELI-COIL	

F. BUDETTI		LIST OF MATERIAL			
MATERIAL		1/2 THICK G-11 EPOXY			
FINISH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			
TITLE		SUPPORT, H.V. CONTACT, HVR BOARD			
DRAWN		J.F. VITRO	DATE	FINAL APPROVAL	DATE
CHECKED		aa	DATE	Roc	
ELECT. DES.		JTB	DATE	PX-731	0
MECH. DES.		me	DATE	2/15/64	REV. LTR.