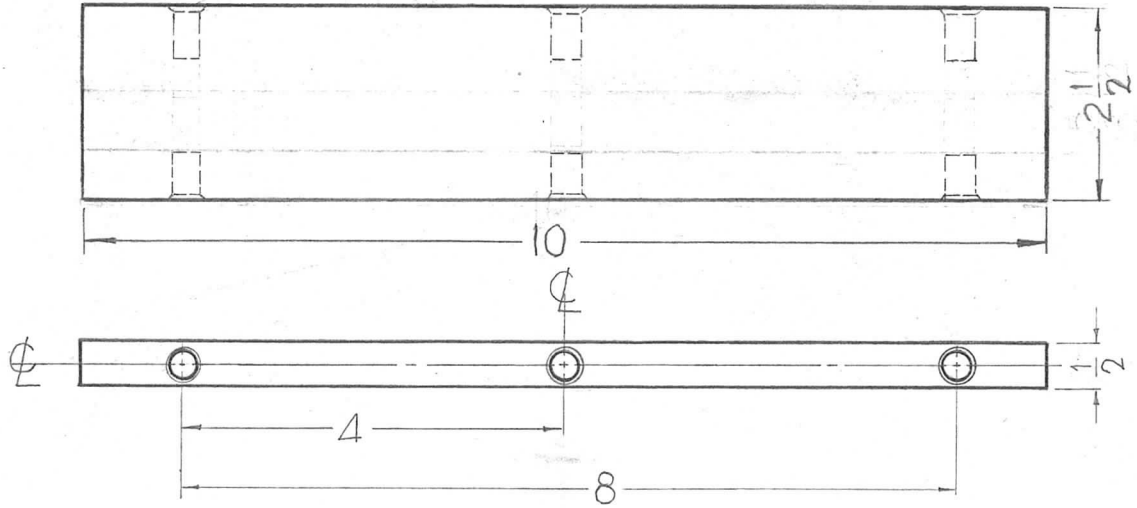


THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
2	GPT-200K	AP-109	6-10-63
2	GPT-200K	AP-111	6-10-63

PX-727 0



HOLES:

- 1~ DRILL 13/64 (.200) TO .552 MIN. DEPTH.
- 2~ 120° C'SINK .22-.25 DIA.
- 3~ TAP 410 MIN. DEPTH USE HELI-COIL TAP #3FPB
- 4~ INSTALL ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE
- 5~ BREAK OFF DRIVING TANG

6	1	NT-139-SFI-20	HELI-COIL
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SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
0	ORIGINAL RELEASE	5.16.64		JB		

REQ.	ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
		1/2 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE			
		EPOXY		SUPPORT, HV. CONTACT	
		MATERIAL		CROWBAR BOARD	
		G-11	J.F. VITBO	aa	RAC
		NATURAL	02JB	3/16/64	PX-727 0
		FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

SCALE:
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES