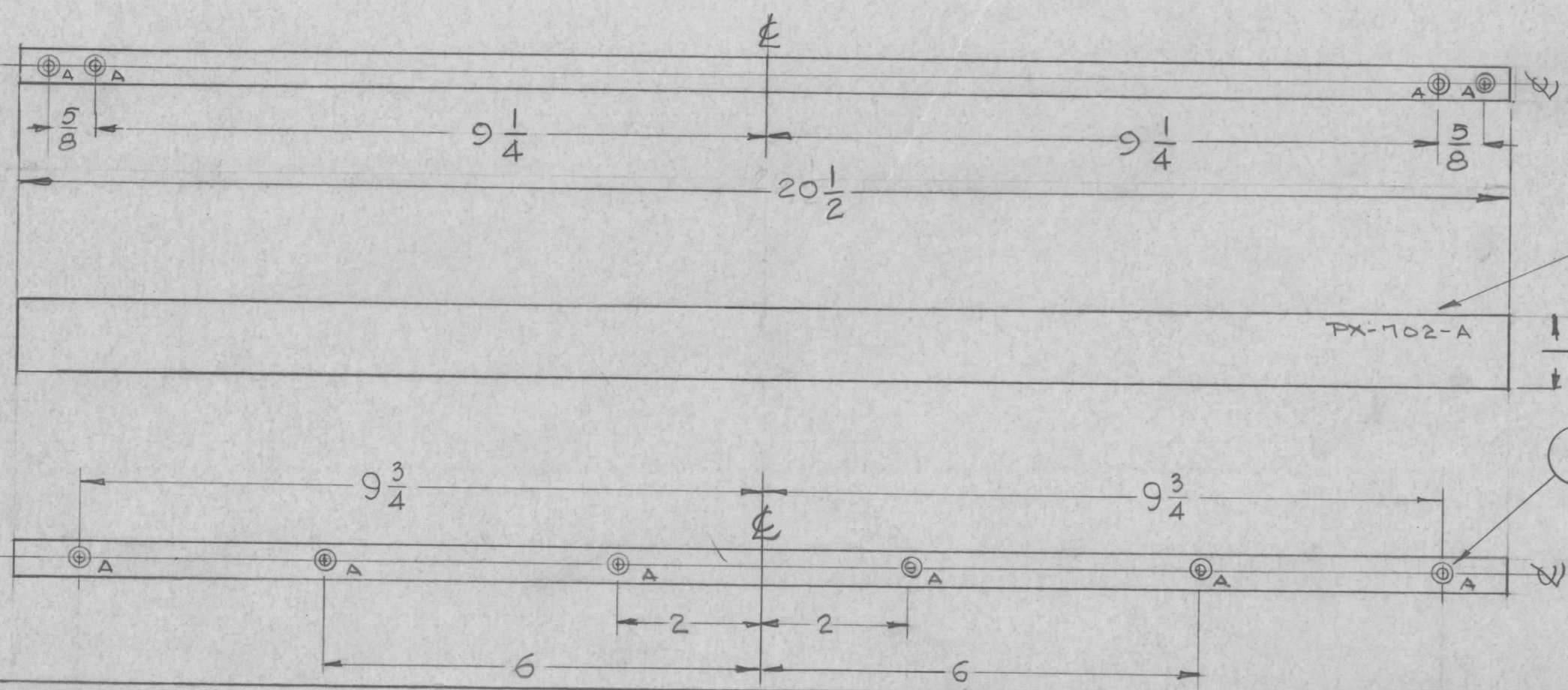


PX-702 A

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	PROCEDURE FOR ITEM(1) CLARIFIED. IN BUILD-UP ITEM(1) WAS NT-139-SC06-20	8-19-63	9798	AK	808	WJB



HOLE	DESCRIPTION	REQ.
A	SEE NOTES	10

STAMP TMC PART NO  
1/8 HIGH BLACK GOTHIC

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PROCEDURE FOR MTG. ITEM NO.1.

- 1- DRILL 1 3/4 (.203) TO .468 MIN DEPTH.
- 2- 120° C'SK .220 TO .250 DIA.
- 3- TAP .320 MIN. DEPTH USE HELI-COIL TAP NO. 3 FPB
- 4- INSTALL ITEM 1, 3/4-1-1/2 PITCH BELOW SURFACE.
- 5- BREAK OFF DRIVING TANG.

FINISHING

LACQUER ALL EDGES EXPOSED BY MACHINING AND CUTTING USING TMC FINISH S-113 FUNGUS RESISTANT VARNISH

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
10	1	NT-139-SF1-15	HELI-COIL	

F. BUDETTI

MATERIAL: 1/2 THK. XXXP PHENOLIC

FINISH: NATURAL SEMI-GLOSS

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

TITLE: STIFFENER

DRAWN: G.D.L.	DATE: 3-18-63	FINAL APPROVAL: [Signature]	DATE:
CHECKED: [Signature]	DATE:		
ELECT. DES: [Signature]	DATE:		
MECH. DES: [Signature]	DATE:		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005

FRACTIONS: ± 1/64, ANGLES: ± 0° 30'

TOLERANCES

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NOTES