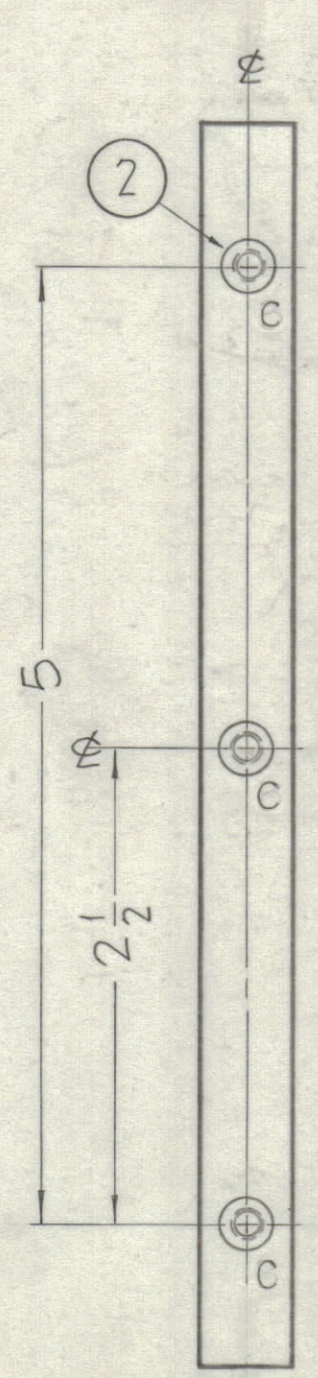
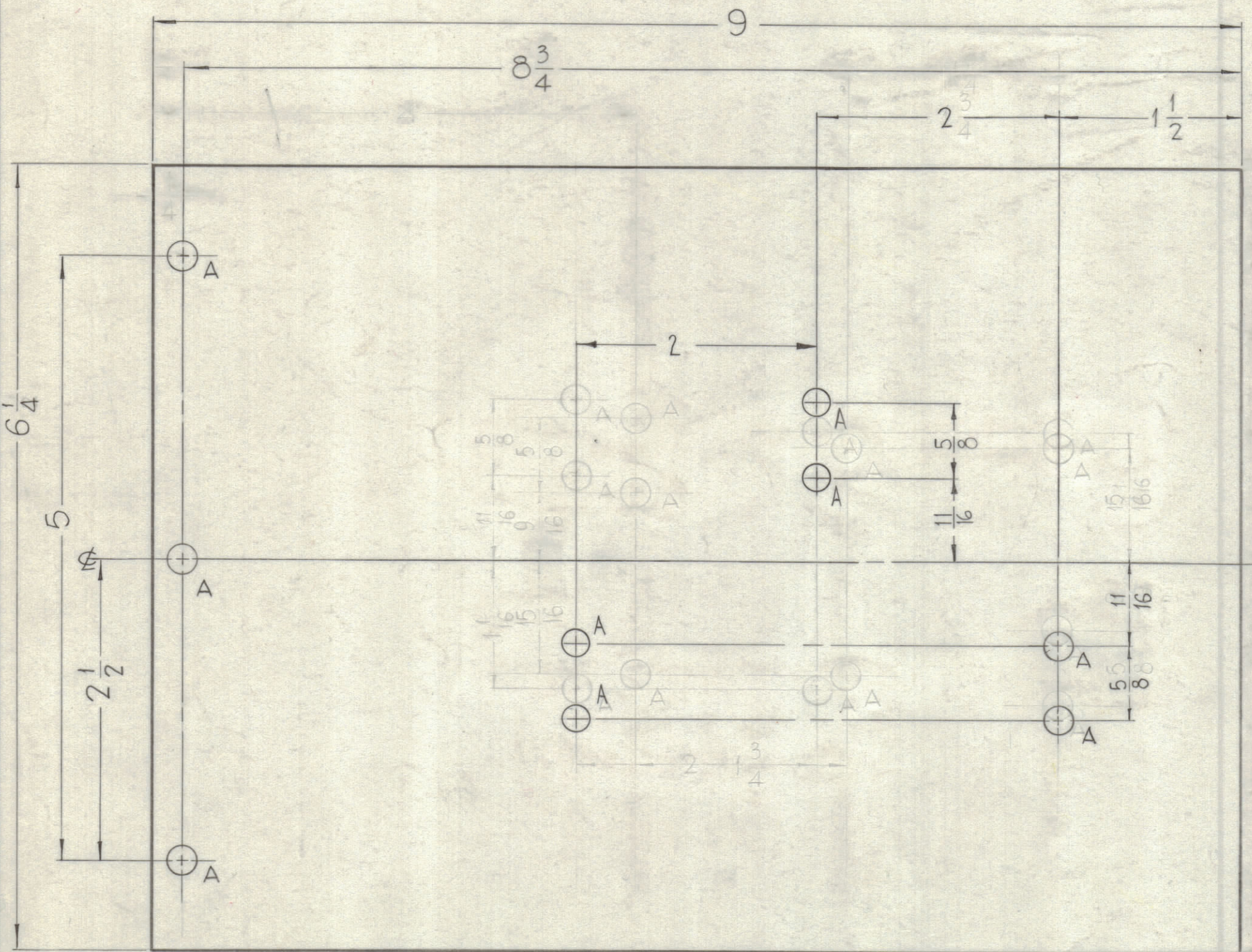
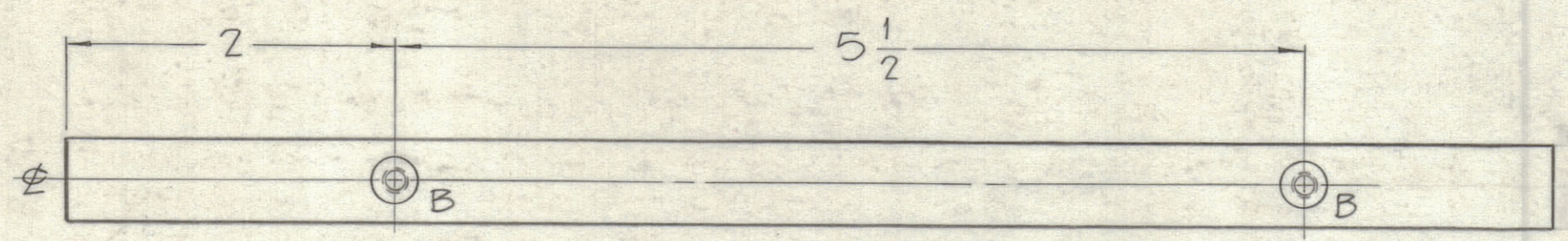


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	0	ORIGINAL RELEASE FOR PRODUCTION	3-3-64		AM		



HOLES —

- A - 7/32 DIA. ————— 9 REQ.
- B - SEE NOTE ————— 4 REQ.
- C - SEE NOTE ————— 3 REQ.

NOTES:

- B-1~DRILL #16(.174) TO .500 MIN. DEPTH.
- 2~120° COUNTERSINK .20-.23 DIA.
- 3~TAP .360 MIN. DEPTH. USE HELI-COIL TAP #2CPA
- 4~INSTALL ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE.
- 5~BREAK OFF DRIVING TANG.

- C-1~DRILL 13/64(.200) TO .552 MIN. DEPTH.
- 2~120° COUNTERSINK .22-.25 DIA.
- 3~TAP .410 MIN. DEPTH. USE HELI-COIL TAP #3FPB
- 4~INSTALL ITEM ② 3/4 TO 1-1/2 PITCH BELOW SURFACE
- 5~BREAK OFF DRIVING TANG.

REF-TMC DWG LD-1159

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
3	2	NT-139-SF1-20	INSERT, SCREW THREADED	C
4	1	NT-139-SC08-20	INSERT, SCREW THREADED	B

F. BUDETTI		LIST OF MATERIAL	
MATERIAL	1/2 THICK, EPOXY, G-11	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	NATURAL	TITLE BOARD, RESISTOR MOUNTING LARGE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE
		John C. Biele	6/28/62
		CHECKED	DATE
		JCB	7/10/62
		ELECT. DES.	DATE
		WBS HB	7/10/62
		MECH. DES.	DATE
		AM	2/1/64
DECIMALS	FRACTIONS	FINAL APPROVAL	
.X ± .05	± 1/64	RCL	
.XX ± .01	ANGLES ± 0° 30'	DATE	
.XXX ± .005		PX-672	
		SHEET	REV. LTR.
			0

NOTES

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