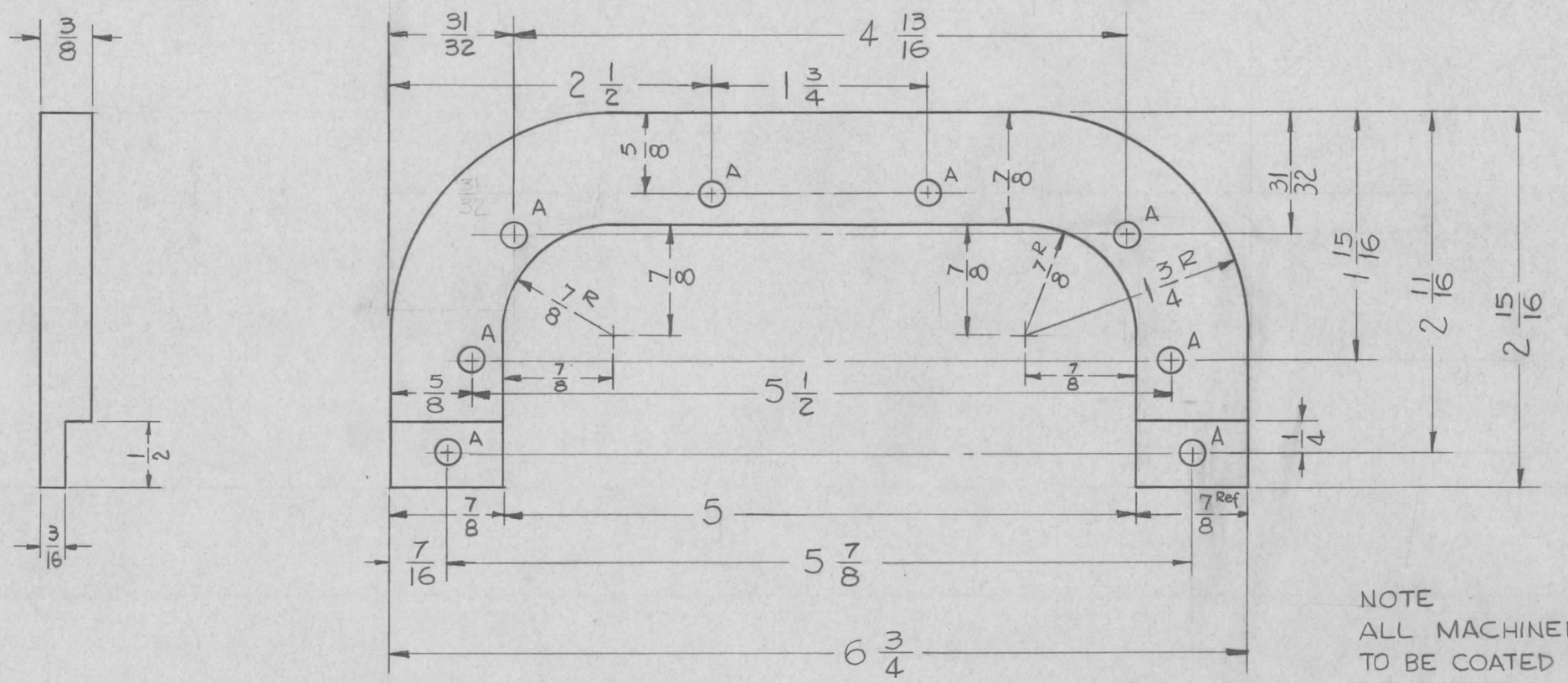
PX-619 B

A-.199 DIA 8 Req.



NOTE
ALL MACHINED SURFACES
TO BE COATED WITH U85 (GL104-2)
AND BAKED AT 250°F FOR
1 HOUR.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	"U85 (GL104-2)" WAS "Q 85"	12-20-66	17558	U.H.O.		
A	(A) Holes Were .193 Dia., Note Revised	11-30-61	5981	E.F.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
4	TRC-20K			9-22-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/8	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		SILICON GLASS	RING CASE	
		MATERIAL		
		G7	R. UZZO	
		TYPE & TEMPER / HEAT TREAT. SPEC.	DRAWN / CHECKER / FINAL APPROVAL	
		SEE NOTE	PX-619	B
		FINISH & SPEC. NO.	ELEC. DES. APP. / MECH. DES. APP.	

TMC FORM NO. 109

DEFIANCE NO. 1020 36352