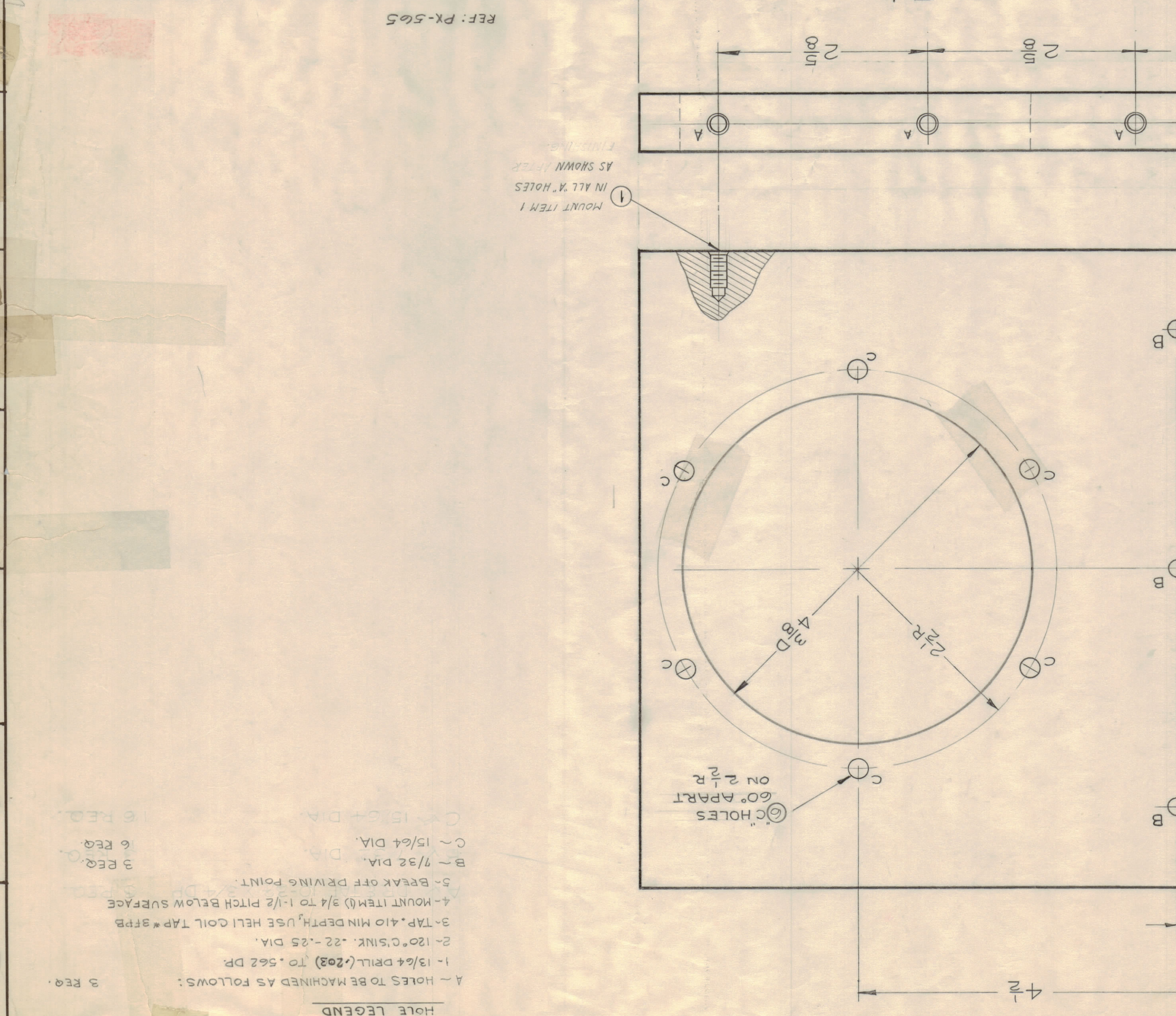


DEC. DIM. ±		TOLERANCES	
FRACTIONAL DIM. ±		DESCRIPTION	
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.		DATE	
REMOVE ALL BURRS AND SHARP EDGES		CH. NO.	
		DRAFTS	
		CHECKER	
		ENG. APP.	

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE	FINISH & SPEC. NO.
1	GPT-4OK	AX-209		6-28-60	
HEAT TREAT. SPEC.					
TYPE & TEMPER					
MATERIAL					
STOCK SIZE					
PART NO.					
REQ. ITEM					
DESCRIPTION					
SYMBOL					

THE TECHNICAL MATERIEL CORP.		SUPRAMICA 500	
MAMARONECK, NEW YORK		3/4 THK.	
SUPPORT, CAPACITOR		MATERIAL	
TOP, SINGLE		TYPE & TEMPER	
DRAWN		HEAT TREAT. SPEC.	
ELEC. DES. APP.		CHECKED	
MECH. DES. APP.		FINAL APPROVAL	
PX-564		C	



HOLE LEGEND

A - HOLES TO BE MACHINED AS FOLLOWS:

1- 13/64 DRILL (.203) TO .562 DP

2- 120° C/SINK. .22 - .25 DIA.

3- TAP. 410 MIN DEPTH, USE HELI COIL TAP # 3FFB

4- MOUNT ITEM (D) 3/4 TO 1-1/2 PITCH BELOW SURFACE

5- BREAK OFF DRIVING POINT.

B - 7/32 DIA.

C - 15/64 DIA.

D - 15/64 DIA.

3 REQ.

6 REQ.

16 REQ.

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