

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

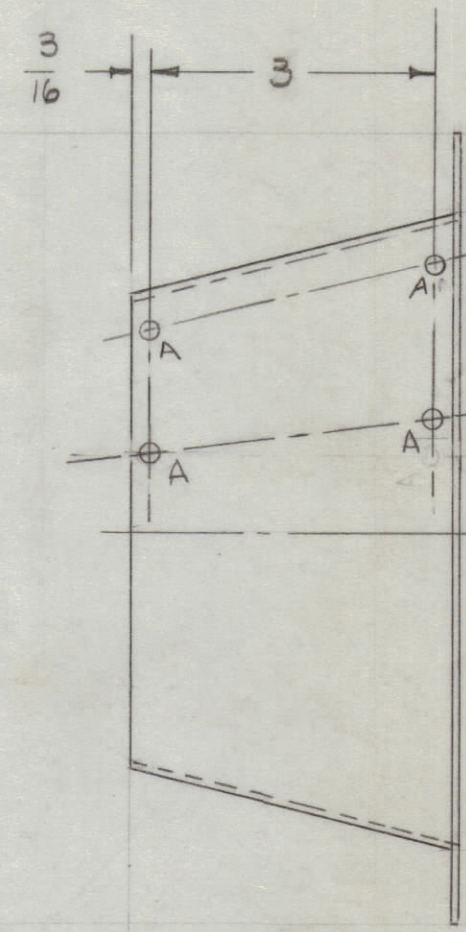
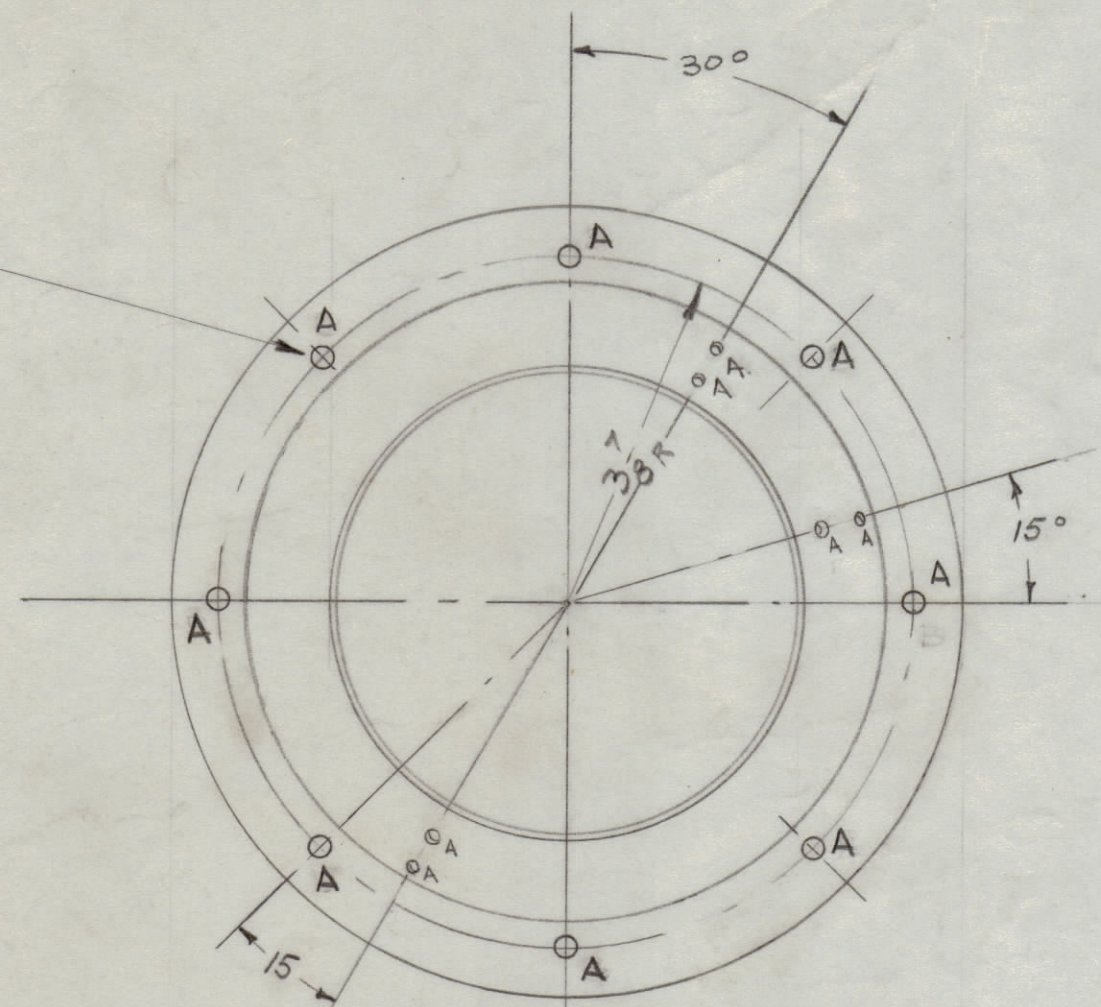
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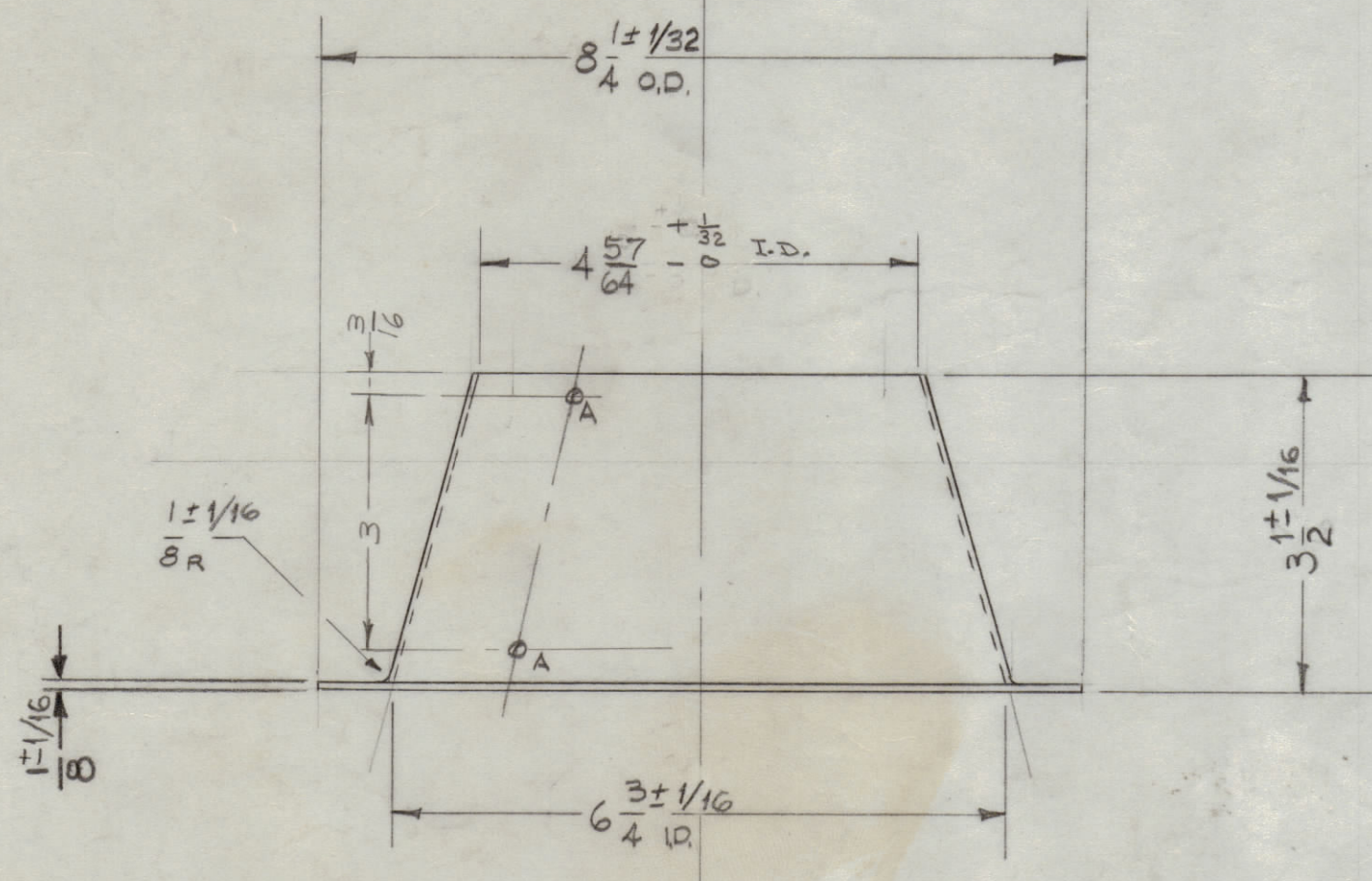
Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

8 "A" HOLES - EQUALLY SPACED 45°, ON 3 7/8 R



A - .156 ± .020 14 REQ'D



PX461 E

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NOTE: 1. CHIMNEY TUBE FOR 4CX5000A

2. MATES WITH TS134 SOCKET

3. MATERIAL: POLYESTER RESIN (WHITE) PER MIL-R-7575, FIBER GLASS PER MIL-G-1140C.

4. MFG. REF: S401-23 P/N Y4156

5. MAX. TEMPERATURE: 125°C

E	NOTE 3, 5, ± 1/16 (4 PLS.) 1/32 (1 PLS.) "A" HOLE DIM WAS 5/32, 3/16 W 3/16	6/23/53	1465	AW	JCS	MM	
D	2 "A" HOLES ADDED	6/17/53	14253		JCS	JCS	
C	6 DIM Y8 ADDED BOT. VIEW	4-	13		JCS	JCS	
	5 NOTE (4) Y415 WAS SK306	15-	8		JCS	JCS	
	4 NOTE (3) FINISH ADDED	65	0		JCS	JCS	
	3 TOLERANCES ADDED		7		JCS	JCS	
B	2 (8) "A" HOLES ADDED				JCS	JCS	
	1 (8) "B" HOLES 2/16 DR. DELETED				JCS	JCS	
B	EXISTING HOLES CHANGED TO "B" HOLES; NOTE 1, 2, 3 & 4 ADD.	2-10-65	13465	SL	JCS	JCS	
A	REF: PO-164 (PURCH ITEM) DELETED	7/16/64	11873		JCS	JCS	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/2					
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 1°		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

1	GPT-10K	RF DECK		2-24-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
SEE NOTE 3		AIR DUCT CONE	
MATERIAL WEIGHT PERFC.			GPT-10K 20
TYPE & TEMPER		aw	
HEAT TREAT SPEC		AW	
FINISH & SPEC. NO.			
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	
		PX461 E	