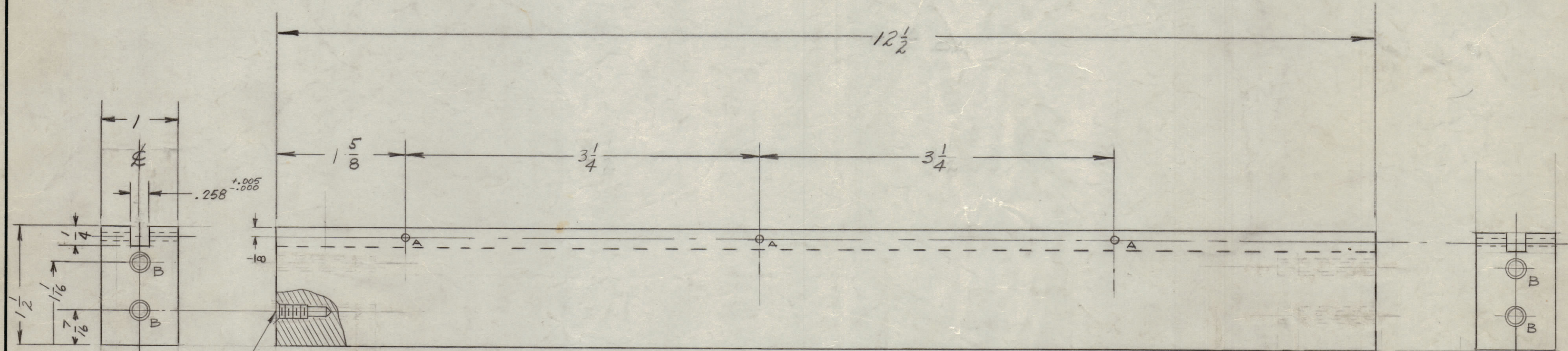


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



( "B" DETAIL TYP.)  
 ① MOUNT ITEM 1 IN ALL "B" HOLES AS SHOWN AFTER FINISHING.

**HOLE LEGEND**

- A - #30 (.128) DIA DRILL THRU, 3-REQ.
- B - HOLES TO BE MACHINED AS FOLLOWS: 4-REQ.
  - 1- #5 (.203) DRILL TO .625 DP
  - 2- 120° C SINK .24-.27 DIA.
  - 3- TAP .420 MIN DEPTH, USE HELI COIL TAP #3 CPB
  - 4- MOUNT ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE
  - 5- BREAK OFF DRIVING TANG.

PX-429 G

**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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 MAMARONECK, NEW YORK

G	1	1/8 DIM. LOCAT. "A" HOLES ADD	7.28.64	11964	LSB	JLB	OS
F	1	.258 +.005 / -.000 WAS .255 +.005 / -.000	1/2/60	10785	SP	OS	OS
E	2	SLOT WAS 1/8 WIDE					
E	1	"B" HOLES WERE 1/64 (.109) DIA	4-18-63	8722	SP	OS	OS
D	2	"B" HOLES WERE DR TAP FOR 10-24	8-13-62	7015	JS	JLB	OS
D	1	ITEM (1) ADDED					
C	1	MATERIAL WAS MELAMINE G10	3-15-64	1899	CS	JLB	OS
B		ADDED TYPE F TEMPER	4/1/69			JLB	OS
A	3	1/2 WAS 1/4 3/4 WAS 1/2	2/1/59	778		JLB	OS

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

3	GPT-10K	AS-102	12-30-58
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.
			DATE
	USED ON		

4	1	NT-139-SCI-20	INSERT, SCREW THREAD	
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
	1x1/2 x 14	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
STOCK SIZE		COIL SUPPORT, RF		
MATERIAL	WEIGHT PER PC.	GPT-10,000		
G-11		TORILLO	OS	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
		JLB		OS
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL	
			PX-429 G	
FINISH & SPEC. NO.				