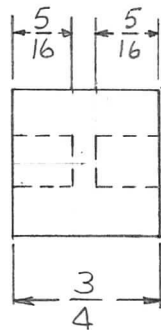


APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
1	TTA-1		X	EXP. RELEASE	1/9/68	+	HE		HR
			Ø	ORIG. RELEASE FOR PROD.	5.1.68	Ø	R.G.		HDO
			A	STEP 3: MIN. CHG TO MAX	8/24/77	20845	GE	CL	CL



① EACH END

PROCEDURE

- 1- DRILL #16 (.174)
- 2- 120° C'SINK .20-.23 DIA.
- 3- TAP. 3/32 MAX. DEPTH.
USE HELI-COIL TAP #2CPA
- 4- INSTALL ITEM 1
- 5- BREAK OFF DRIVING TANG

2	1	NT139-SC08-20	INSERT, SCREW THREAD	
REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
F. BUDETTI		LIST OF MATERIAL		SK 3291-004
MATERIAL 3/4 ROD		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH G-11 EPOXY		SPACER, EPOXY		
S401-451				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
DECIMALS FRACTIONS .X ± .05 1/64 .XX ± .01 TOLS. ANGLES .XXX ± .005 0° -30'				
FINAL APPROVAL <i>[Signature]</i>		DATE 4-30-68		
MECH. DES. <i>[Signature]</i>		DATE 1/9/68		
ELECT. DES.		DATE		
CHECKED <i>[Signature]</i>		DATE		
DRAWN <i>[Signature]</i>		DATE 1/9/68		

NOTICE TO PERSONS RECEIVING THIS DRAWING
 THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

SIZE A	CODE IDENT. NO. 82679	DWG NO. PX1034	ISSUE A
SCALE 1:1		SHEET OF	