



| REVISIONS | | | | | | |
|-----------|-----|---------------------------------|----------|----------|-------|-----------|
| ZONE | LTR | DESCRIPTION | DATE | E.M.N.NO | DRAFT | CHKD APPD |
| | X | EXP. RELEASE | 10.6.67 | | H.G. | |
| | X1 | PX1025-2 ADDED | 10-19-67 | | H.G. | |
| | X2 | DRAWING WAS PX1025-1E2 | 10-30-67 | | H.G. | |
| | Ø | ORIGINAL RELEASE FOR PRODUCTION | 4/2/68 | Ø | H.G. | |

| HOLE | DESCRIPTION | REQ. |
|------|-------------|------|
| A | SEE NOTES | 8 |
| B | 1-1/8 DIA. | 4 |
| C | 5/8 DIA. | 12 |
| D | 1-3/4 DIA. | 1 |
| E | 13/64 DIA. | 4 |

HOLE "A" NOTES

- 1- DRILL #16 (.174) TO .500 MIN. DEPTH
- 2-120 DEGREES C'SK TO .20-.23 DIA.
- 3-TAP .360 MIN. DEPTH, USE HELI-COIL TAP #2CPA
- 4-INSTALL ITEM 1. 3/4 TO 1-1/2 PITCH BELOW SURFACE
- 5-BREAK OFF DRIVING TANG.

| | | |
|------------|---------------------|--------|
| PX1025-1 | AS SHOWN | BOTTOM |
| * PX1025-2 | EXCLUDE B & C HOLES | TOP |

| REQ'D | ITEM | PART NUMBER | DESCRIPTION | SYM. |
|-------|------|---------------|----------------------|------|
| 12 | 1 | NT139-SC08-20 | SCREW, THREAD INSERT | A |

F. BUDETTI LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PLATE, HOLDER, BOTTOM

| | | | |
|------|-----------------|---------|-------|
| SIZE | CODE IDENT. NO. | DWG NO. | ISSUE |
| B | 82679 | PX1025 | Ø |

SCALE SHEET OF

| | | |
|------------|---------------|-----------|
| 1 | BCT-10KA | |
| QTY / UNIT | MODEL USED ON | ASS'Y NO. |
| | APPLICATION | |
| | CODE | S401-451 |
| | A | |

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| | |
|-------------|--------------|
| DECIMALS | FRACTIONS |
| .X ± .05 | 1/64 |
| .XX ± .01 | TOLS. ANGLES |
| .XXX ± .005 | 0° .30' |

MATERIAL G-10 EPOXY

FINISH NATURAL S113 FUNGUS PROOF