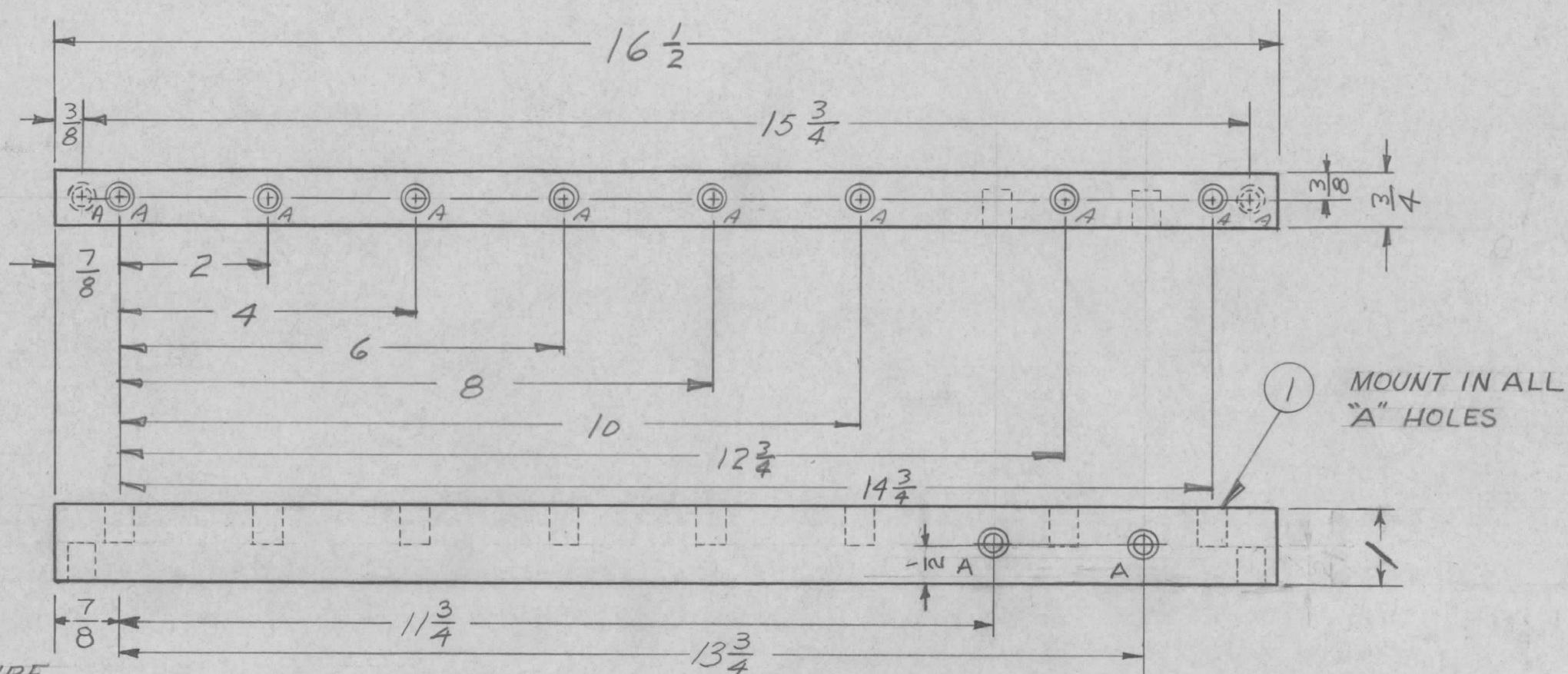


SPX 1019 - A

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXP. RELEASE	1-9-68	H	EMJ	WJ JB
XI	MATERIAL WAS 3/4 X 1 XXXP PHENOLIC	4/1/68	XI	JA	A.P. JB
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/2/68	Ø	H.S.	JH
A	ADDED TWO "A" HOLES	2-18-69	19225	GE	JH FB



A HOLES PROCEDURE

- 1 - DRILL $\frac{13}{64}$ (.203) TO .552 MIN. DEPTH.
- 2 - 120° DEGREES COUNTERSINK .22 - .25 DIA.
- 3 - TAP .410 MIN. DEPTH, USE HELI-COIL TAP #3FPB
- 4 - INSTALL ITEM 1.
- 5 - BREAK OFF DRIVING TANG. (10 REQ.)

12	1	NT139 SF 1-20	INSERT, SCREW THREAD	A
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

F. BUDETTI LIST OF MATERIAL SK 3290-PX1002

MATERIAL 3/4 X 1 (G-10 EPOXY)

FINISH NATURAL

TITLE BOARD, MTG. RESISTOR

2	GPT-10KRL	
2	BCT-10KA	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE A	S401-451

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>EMJ</i> DATE 3/JUL 67		FINAL APPROVAL <i>JB</i> DATE 4/3/68	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. DATE	
TOLERANCES		MECH. DES. DATE 4-2-68		SHEET	

NOTES

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PX1019 A