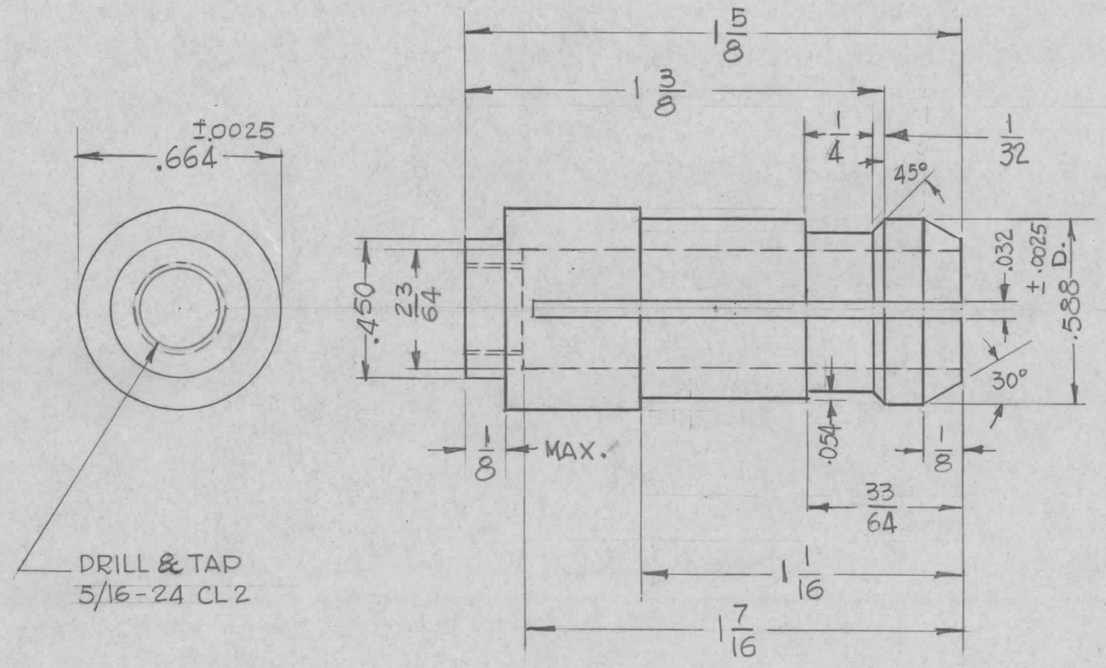

MATERIAL - BERYLLIUM COPPER
HEAT TREAT - 600°F FOR 2 HOURS, AFTER MACHINING

FINISH : SI-135 NICKEL PLATE, BRIGHT

2- ALL OUTER SURFACES MUST BE FREE OF DETRIMENTAL HOLES, BURRS & CHATTER MARKS.
1- ALL DIAMETERS TO BE CONCENTRIC WITHIN .005

NOTES

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	TCA-85/EIA-51625	

SCALE 1 : 1 | CODE

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

PO-286

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

A. MARTINENGO — **LIST OF MATERIAL**

MATERIAL —

FINISH —

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS: .X ± .05; .XX ± .01; .XXX ± .005
FRACTIONS: ± 1/64
ANGLES: ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CONNECTOR, CENTER CONDUCTOR

DRAWN G.D.L	DATE 8-3-63	FINAL APPROVAL BP	DATE
CHECKED AHG	DATE 9/11/63	PO-286	
ELECT. DES.	DATE 9/13/63		
MECH. DES.	DATE	SHEET	REV. LTR.

TMC FORM 109

STOCK NO. 440H