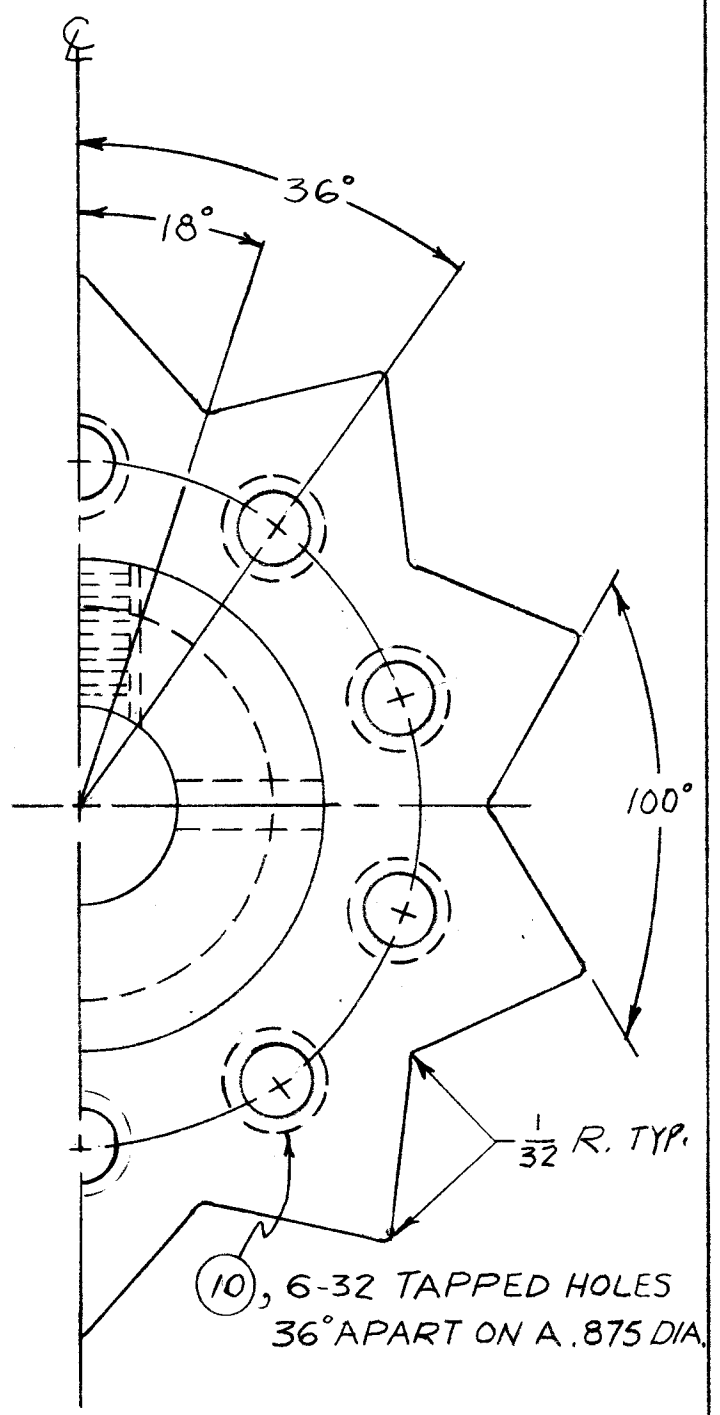


ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A		SEE SHEET 2 of 2	3.15.68	18818	HS	SG	PB
TOLERANCES			SCALE: 5401-113				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±							
ANGULAR DIM. ±							

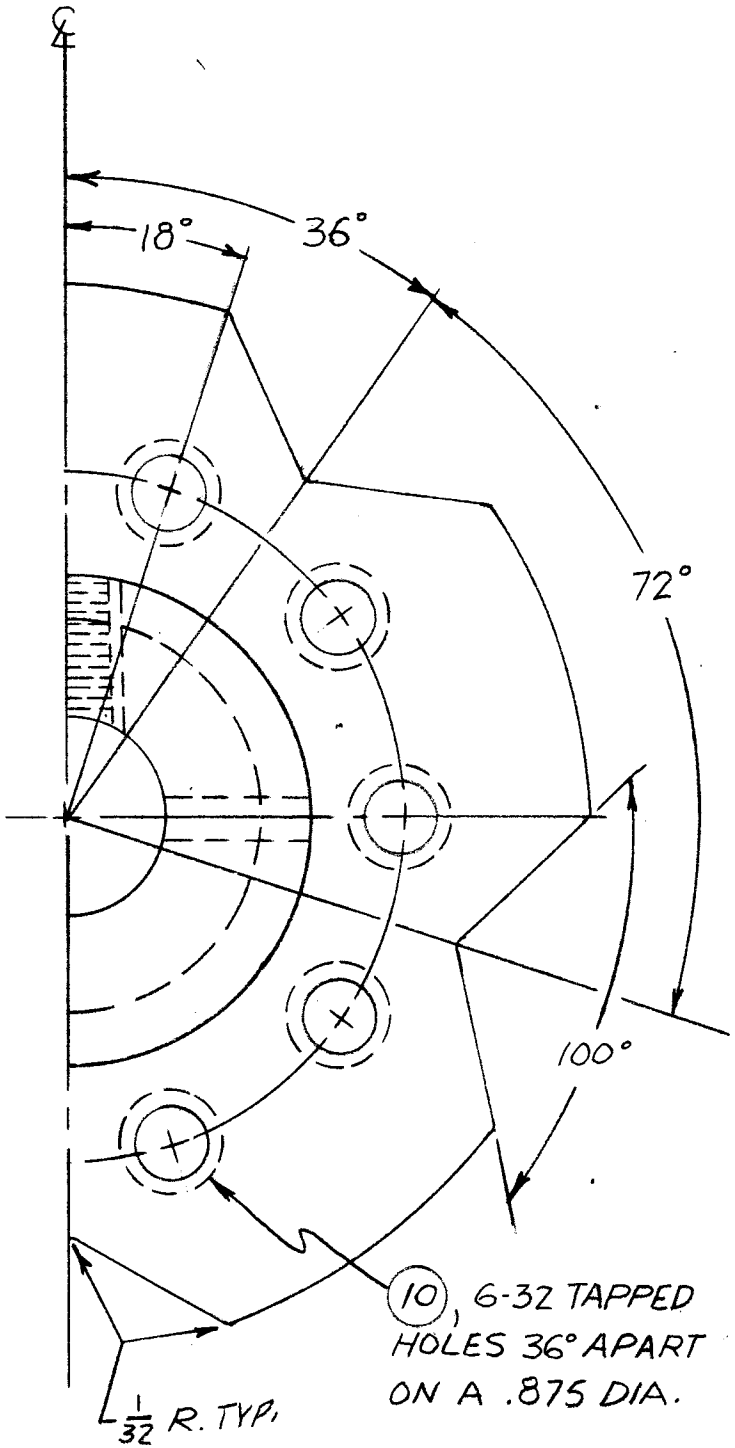
PO-198-30			
TMC PT. NO.		DETENT ANGLE	
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.
			DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP.		
MATERIAL		MAMARONECK. NEW YORK		
NYLON		SPROCKET, DETENT		
FM-1001		J.C. Biele	J.W.	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	PO-198 A

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	A	ADDED P0198-36 & 72	3.15.68	18818	H.S.	M.G. FB



P0-198-36



P0 198-72

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
SPROCKET, DETENT				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	P0198	A	
SCALE $\sqrt{\quad}$			SHEET 2 OF 2	

QTY / UNIT	STD	MODEL USED ON	ASS'Y NO.
APPLICATION			
CODE	A	S401-113	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05
 .XX ± .01
 .XXX ± .005

FRACTIONS 1/64
 TOLS. ANGLES 0° -30'

MATERIAL FM 1001
 NYLON 5052-H32
 FINISH

FINAL APPROVAL *SFA* DATE 9/20/69

MECH. DES. DATE

ELECT. DES. DATE

CHECKED *M.G.* DATE 3-15-68

DRAWN *H.S.* DATE 3/15/68