IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.					PO-120		
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-		USED ON					
MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		MODEL	PROJECT NO.	ASS'Y. NO.	DATE		
		KS-85-X	J-227		8-20-53		

HOTE: LOCAL PURCHASE ITEM

					REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL	
					stock	SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
							AC	ID, MUF	SITAIS	
					MATERIAL	WEIGHT PER PC.	1.0		1.0	
ISSUE ITE	M CHANGED FROM	DATE	CN. NO. DRAFT	S CHECKER ENG. APP.	TYPE &	TEMPER	DRAWN	ELEC. DES. APP.	MECH. DES. APP.	
	TOLERANCES	s	CALE				800		5001	
		DIM. ± DRILL, PUNCH, COMMERCIAL STOCK		HEAT TREAT. SPEC.						
	DEC. DIM. ±		DRILL PUNCH CO	MMERCIAL STOCK	HEAT TRE	AI. SPEC.	CHECKED	FINAL AF	PROVAL	