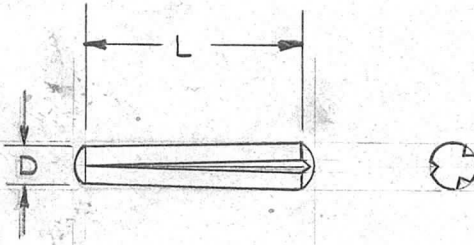


STANDARD DRAWING

	REQ. PER. UNIT	USED ON		
		MODEL	ASS'Y. NO.	DATE
	1 EA	GPT-10K	AS-102	9-14-59
PN-114-3	2	CHG-1	GEAR ASS'Y	10-31-60
PN-114-4	2	CHG-1	GEAR ASS'Y	12-9-60
PN-114-5	1	GPT 200K	A-2706	5-25-64

PN-114 D

TMC PART #	L	D, MAX	D, MIN	MAT'L	TAPER L	DRILL SIZE
PN-114-1	3/4	.134	.125	SS	.009	.125
PN-114-2	7/8	.134	.125	SS	.009	.125
PN-114-3	1/2	.068	.062	SS	.006	1/16
PN-114-4	1/2	.101	.093	SS	.008	3/32
PN-114-5	1	.134	.125	SS	.009	.125



TYPE	L	D	MIN. DIA.	MAT'L
	3/4	1/8	.125	SS

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL	
D	1	PN-114-5 ADDED	7.30.64	11989	AWB	82				THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK GROOVE PIN	D	
C	2	QUANT. of -3 WAS 12.	3/16/61	4433	DPM	90B						
	1	QUANT. of -4 WAS 1.										
B	1	PN-114-4 Added .006 Added to PN-114-3	12-9-60	3681	RU	90B						
A	2	PN-114-3 ADDED MODEL CHG-1 ADDED	10-31-60	3335	WFS							
TOLERANCES			SCALE: S401-301					MATERIAL		DRAWN: <i>JORILLO 9-14-59</i> CHECKED: <i>[Signature]</i> FINAL APPROVAL: <i>[Signature]</i>		
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER		FINISH & SPEC. NO. ELEC. DES. APP. MECH. DES. APP.		
										PN-114 D		