

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PN-110

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT

USED ON

4

MODEL

KS-85 X

PROJECT NO.

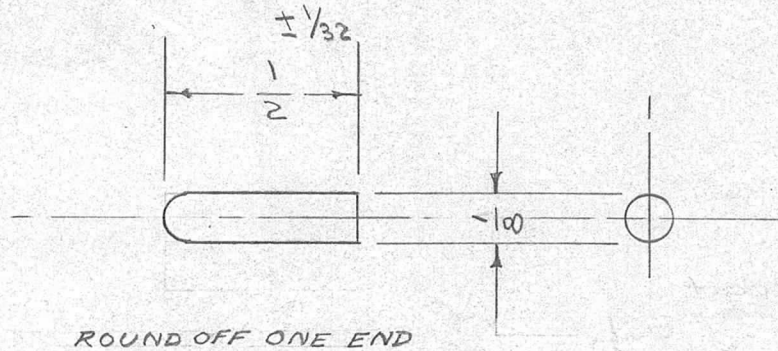
J-227

ASS'Y. NO.

A-502

DATE

4-29-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/8 DIA.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		STEEL	PIN, LOCKING	
		MATERIAL		
		DRILL ROD		
		WEIGHT PER PC.		
		TYPE & TEMPER	C.D.D. 4-29-54	
		HEAT TREAT. SPEC.		
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
<i>Jade</i>		
CHECKED	FINAL APPROVAL	
	PN-110	