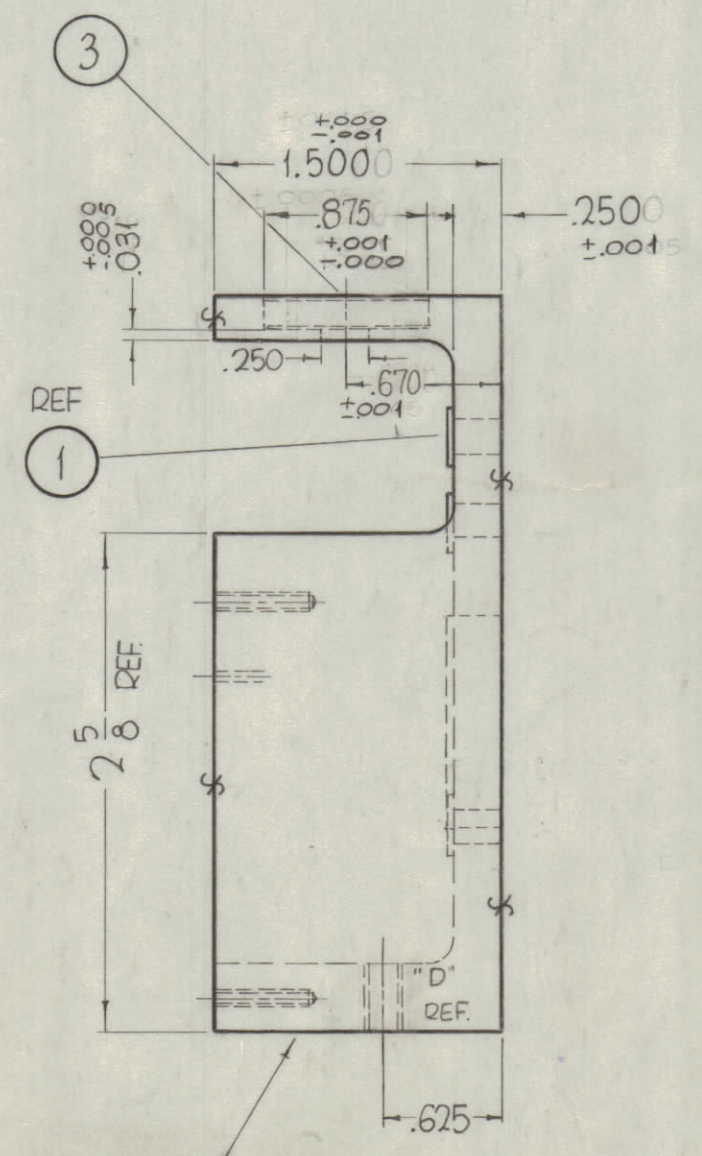
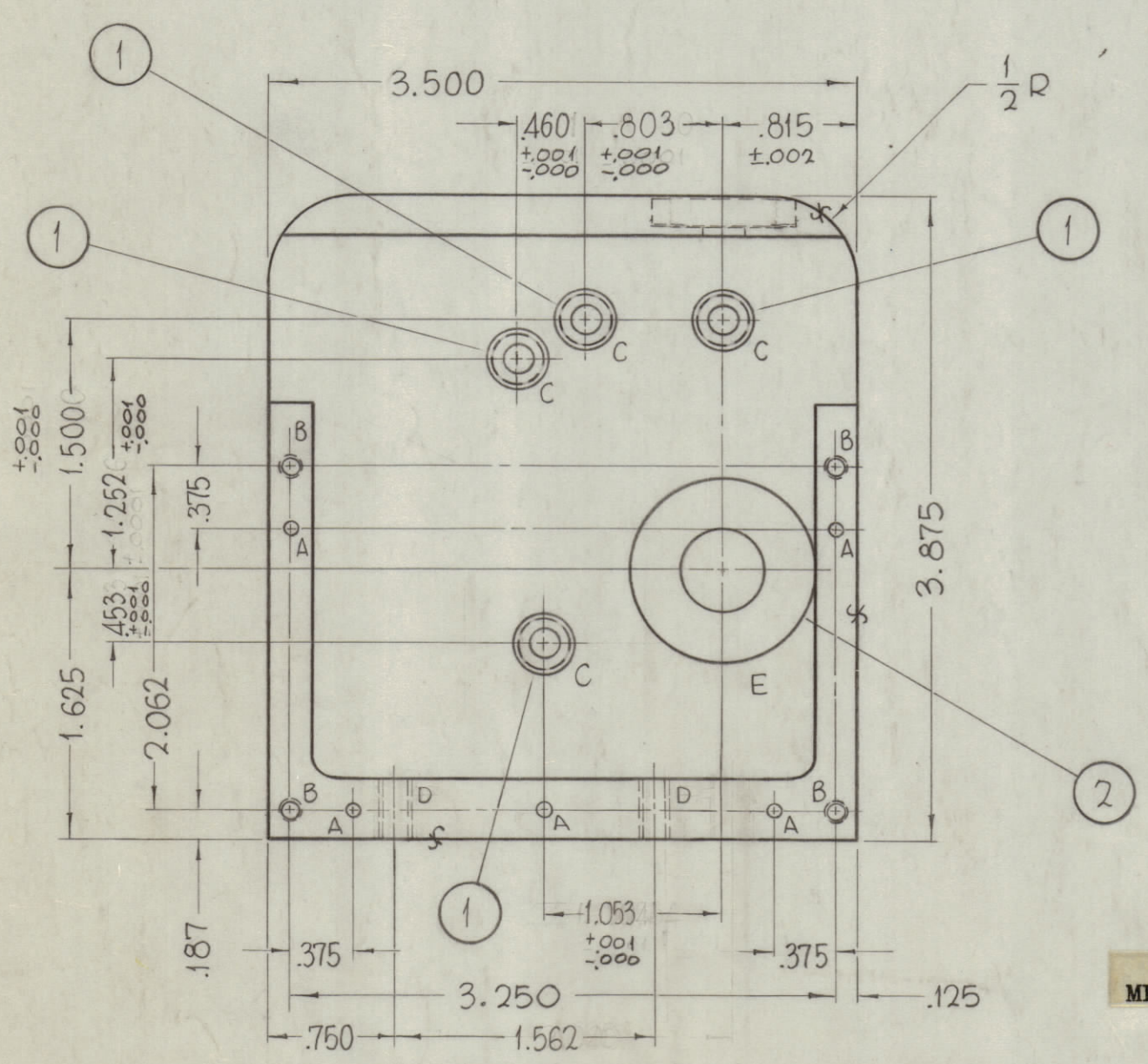
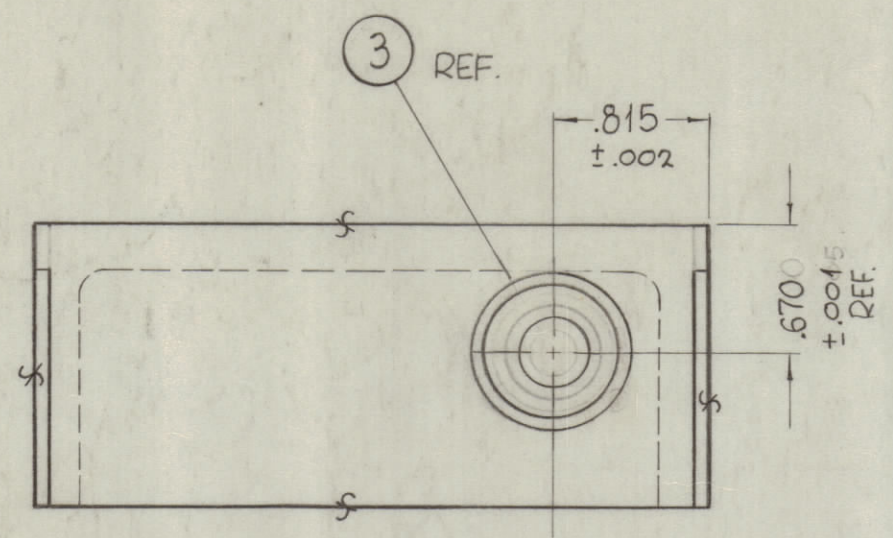


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X4		ITEM 3 WAS BB-123-24, 031 WAS 046, 8150 WAS 625 A HOLE WAS 1/16"	2-10-64				
0		ORIGINAL RELEASE FOR PRODUCTION	4/3/64				



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.  
(PM-926-0)

HOLES	REQ
A- .093 DIA. X 1/4 DEEP. (SEE NOTE †)	5
B- DRILL & TAP 4-40 X 1/2 DEEP.	4
C- .3145 ±.0005 DIA.	4
D- DRILL & TAP 10-32 THRU	2
E- 1.1250 ±.0009 DIA.	1

REF-CASTING, TMC NO. CS-130.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
*	1	3	BB-120-2	BEARING, RACE
*	1	2	BB-120-3	BEARING, RACE
*	4	1	BB-118-35	BEARING, FLANGE TYPE

F. BUDETTI LIST OF MATERIAL			
MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	TITLE		
SEE NOTES	MACHINING, COUNTER REDUCTION BOX (T-2)		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN John C Biele	DATE 6-14-63	FINAL APPROVAL KTC
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	CHECKED aa gub	DATE 3/16/64	DATE 4-6-64
FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. 30	DATE	DATE
TOLERANCES	MECH. DES. 30	DATE	DATE
		SHEET PM-926	REV. LTR. 0

UNLESS OTHERWISE SPECIFIED  
FINISH- S404-IRIDITE, 14-2, AL-COAT.  
ALL FINISHES SHOWN (x) SHALL BE A CLASS 16 ( $\sqrt{16}$ ) FINISH.  
\* ALL BEARINGS TO BE (WRINGING) FIT (CLASS-5) INSERTED AFTER MACHINING AND IRIDITING.  
† SHOULD BE DRILLED AND PINNED UPON ASS'Y.

NOTES

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	GPT-200K (AX-395)	A-3204
SCALE	CODE	
#	A	

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PM-926-0