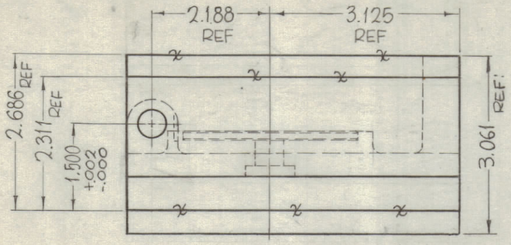
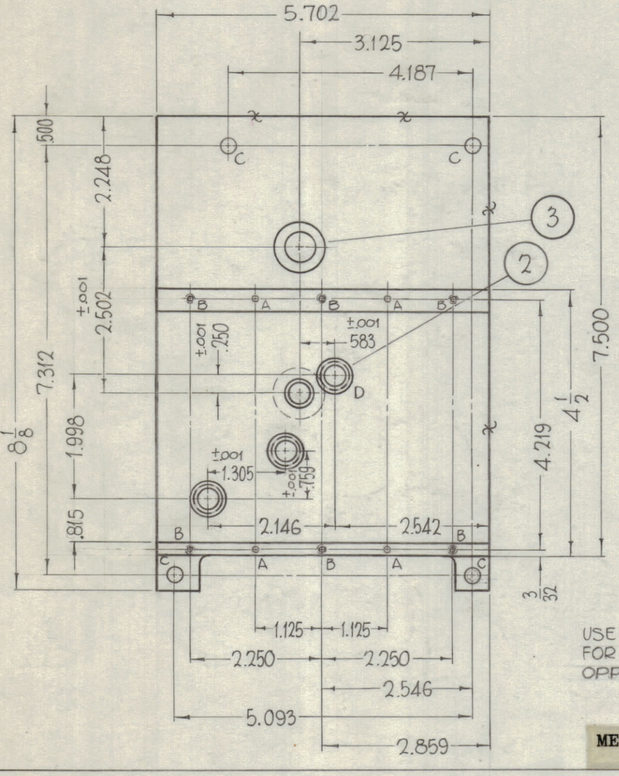
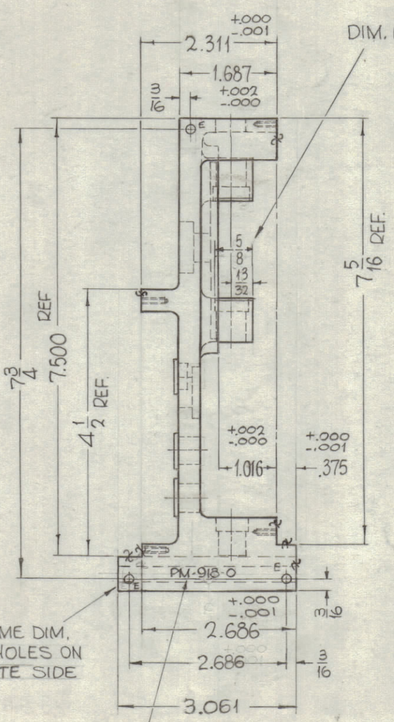
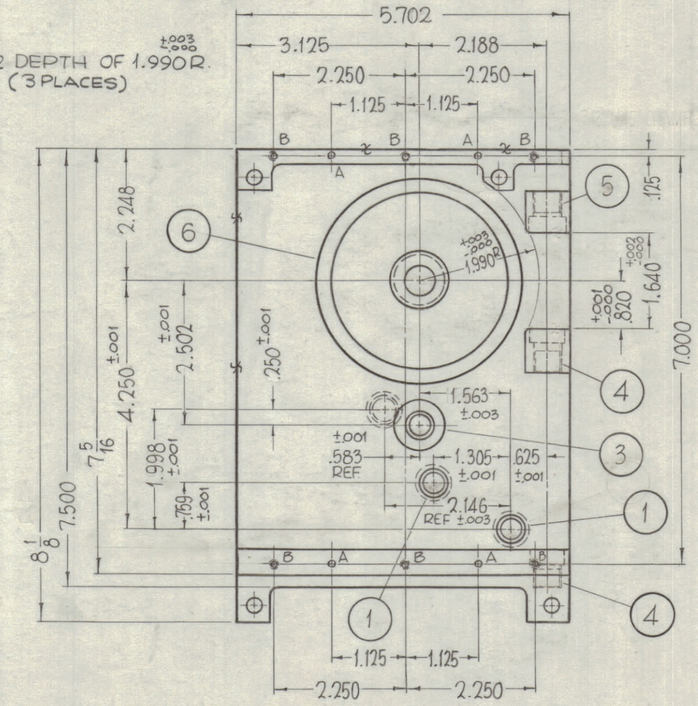
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
		1.990 ±.858 R. ADDED, 3/32 X 45° CHAMFER REMOVED	11-15-63				
		Δ HOLE WAS 1/16, 5.702 WAS 5.718, .815; 5/8 ADDED, 3.002 WAS 3.001, .375 ADD	2-10-64		SRG		









HOLES — REQ.

+A - .156 DIA. X 1/4 DEEP — 8
B - DRILL & TAP 4-40 X 5/16 DEEP — 12
C - 5/16 DIA. THRU — 4
D - C'BORE .502 DIA. +.001 -.000 X .156 DEEP — 1
E - .089 DIA. X 1/4 DEEP — 6

UNLESS OTHERWISE SPECIFIED

FINISH - S404 - IRIDITE, 14-2, AL-COAT.

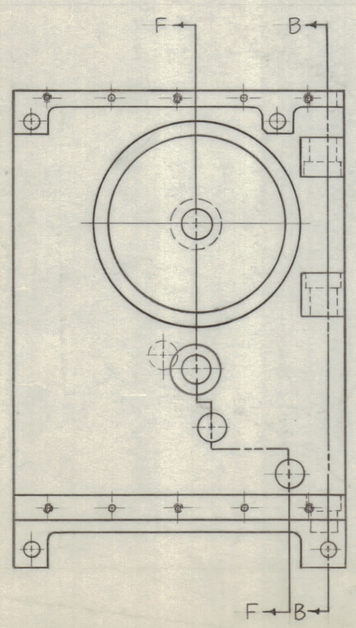
ALL FINISHED SURFACES SHOWN (√) SHALL BE A CLASS 16, (√16) FINISH.

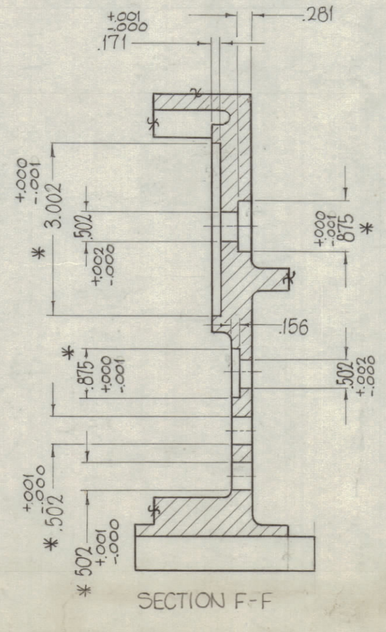
* ALL BEARINGS TO BE "WRINGING" FIT (CLASS-5), INSERTED AFTER MACHINING AND IRIDITING.

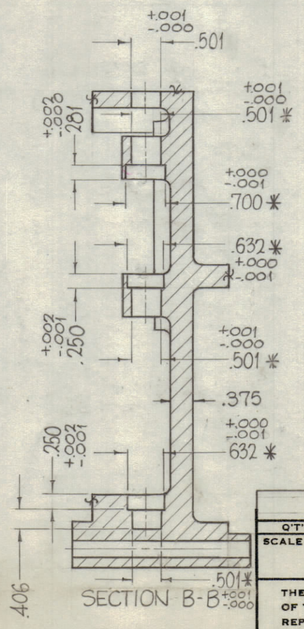
+ TO BE DRILLED AND PINNED UPON ASS'Y.

PM-918 O

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.







REF - CASTING, TMC NO. CS-128

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
* 1	6	BB-106-18	BEARING, THRUST	
* 1	5	BB-123-14	BEARING, CYLIN. OIL IMPREG.	
* 2	4	BB-123-19	BEARING, CYLIN. OIL IMPREG.	
* 2	3	BB-120-2	BEARING, RACE	
* 1	2	BB-118-37	BEARING, FLANGE	
* 2	1	BB-118-8	BEARING, FLANGE	

F. BUDETTI — LIST OF MATERIAL

1	GPT-200K (AX-395)	A-3242
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1/2" = 1" — CODE A

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MATERIAL

FINISH: SEE NOTES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05; .XX ± .01; .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: MACHINING, CAPACITOR GEAR BOX (OUTPUT LD.)

DRAWN: John C. Biele	DATE: 6/7/63	FINAL APPROVAL: RJC	DATE: 3-30-64
CHECKED: [illegible]	DATE: 3-3-64		
ELECT. DES.	DATE	PM-918	0
MECH. DES.	DATE	SHEET	REV. LTR.

FORM 110