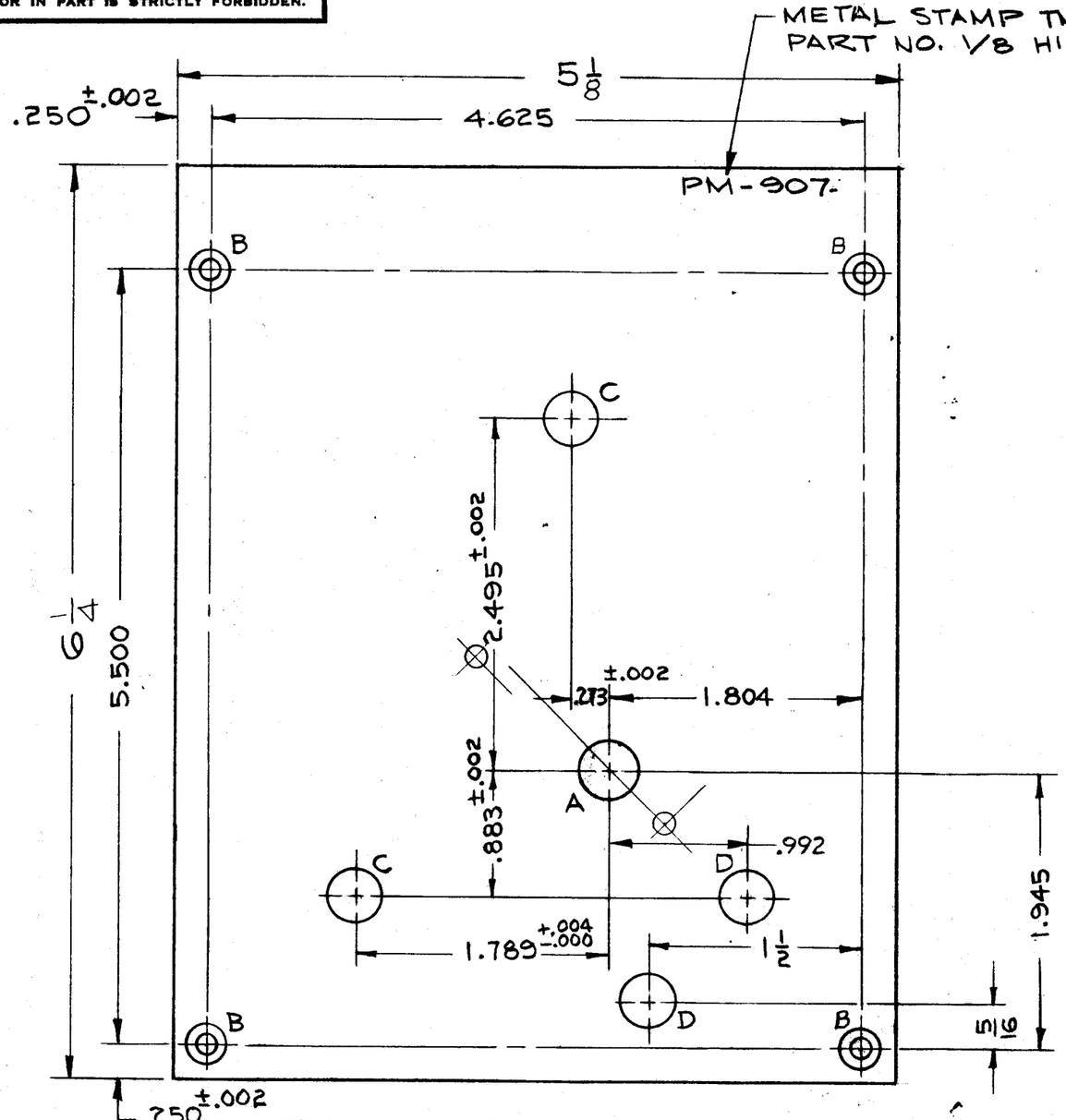
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

PM-907 F

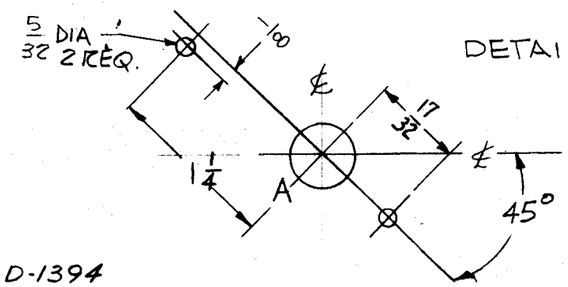


FRONT OF PANEL SHOWN

HOLE	DESCRIPTION	REQD
A	13/32 DIA	1
B	DRILL & CSK 82° FOR 6-32	4
C	.375 +.000 -.005 DIA.	2
D	3/8 DIA	2
E	SEE DETAIL	—

NOTE: PANEL MUST BE FLAT WITHIN .003

NOTE :
1. REMOVE ALL BURRS AND SHARP EDGES.



REF: LD-1394

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	DELE, IT. 1, 2 EA BB118-36 & NOTE 2	1.16.68	18720	HS		FB
E	"WITH LATEST REV. LETT." NOTE ADD.	9.23.64	12383	JB		
D	.992 DIM "D" HOLE WAS "C" HOLE, QTY BEARING WAS 3	7-30-64	11977	SRG		
C	5 1/8 DIM. WAS 5 1/2	4-15-64	11231	A.M.		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: 1/1

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-2A			6-27-63

USED ON

REQ.	ITEM	PART NO.	KRUY DESCRIPTION	SYMBOL
1/8 THK STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM MATERIAL			PLATE, GEAR SUPPORT # 1	
2024-T3 TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN: JNV	CHECKED: 9/11/63	FINAL APPROVAL
S-404 YEL IRIDITE FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.	PM-907	F

TMC FORM NO. 109

DEFIANCE NO. 1020 36648