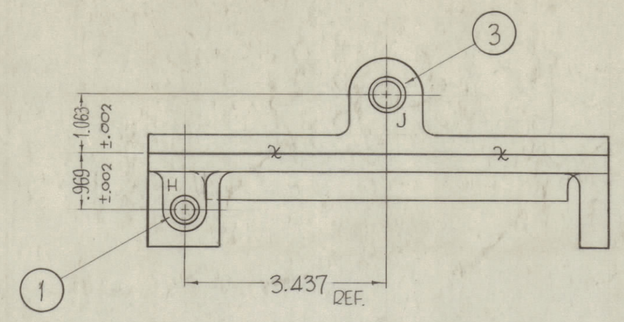
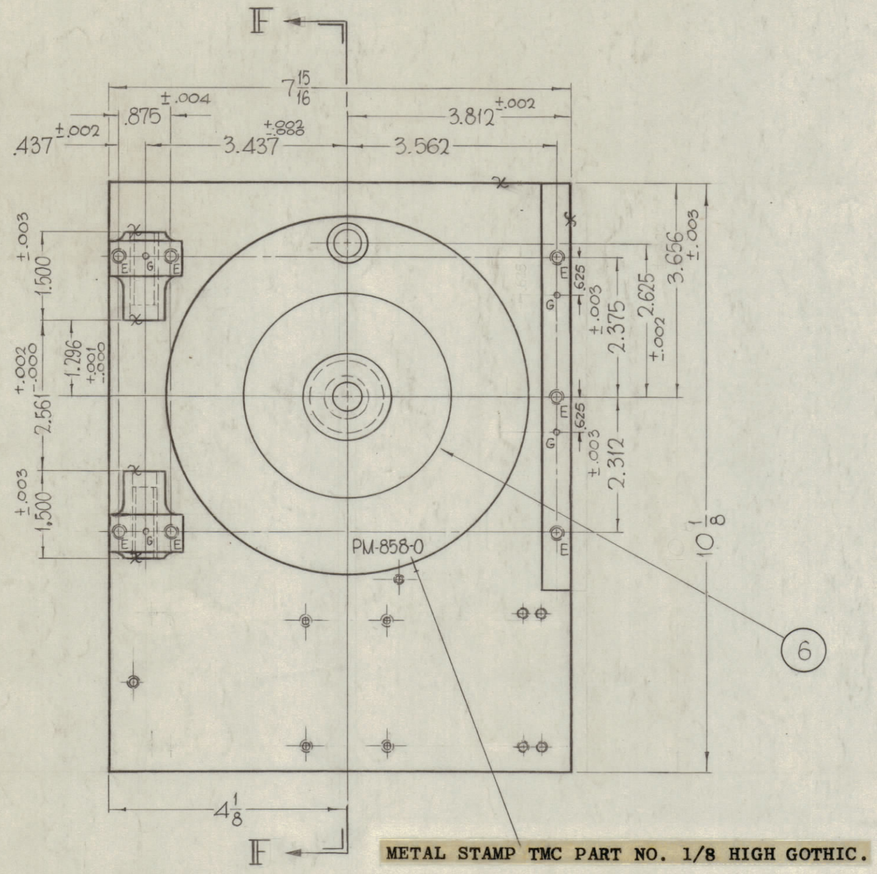
HOLES	REQ.
A - DRILL & TAP 4-40 THRU	1
B - DRILL & TAP 4-40 X 3/8 DEEP	1
C - DRILL & TAP 6-32 THRU	4
D - DRILL & TAP 10-32 THRU	5
E - DRILL & TAP 1/4-20 X 3/4 DEEP	7
G - 1/8 DIA. X 1/4 DEEP (SEE NOTE +)	4
H - .502 +.003 -.000 DIA. THRU	
J - .627 +.003 -.000 DIA. THRU	2

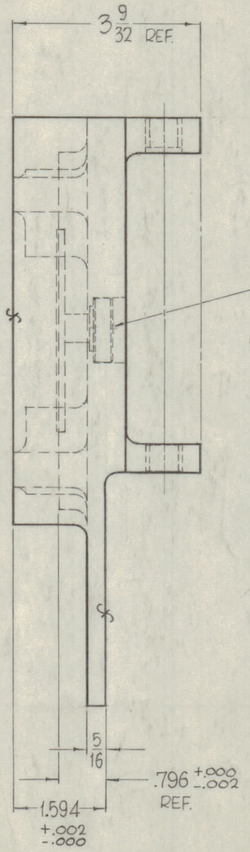
REVISIONS

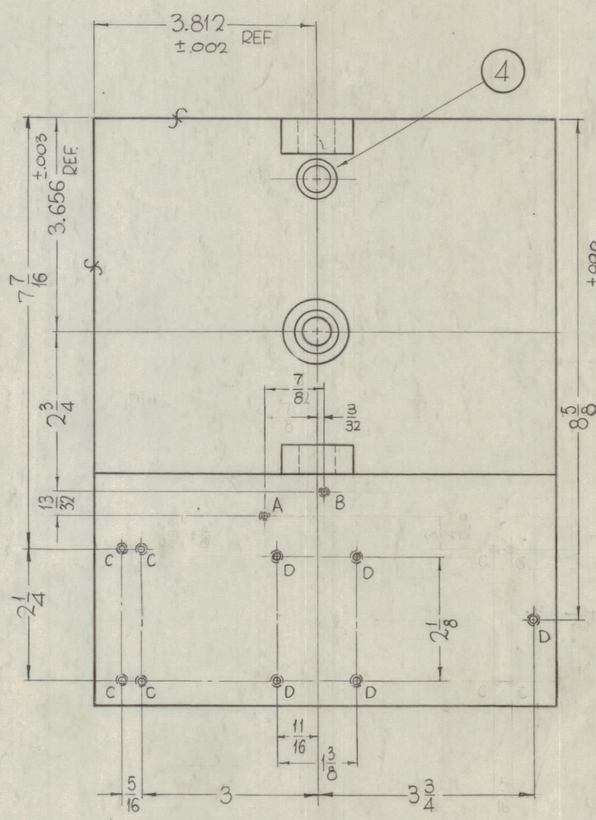
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	O	ORIGINAL RELEASE FOR PRODUCTION	3-6-64				

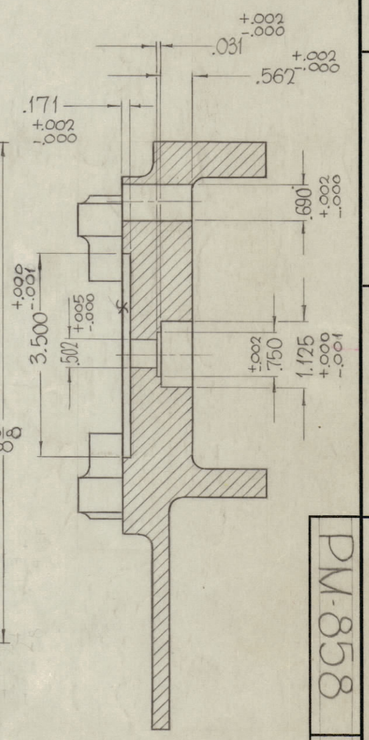




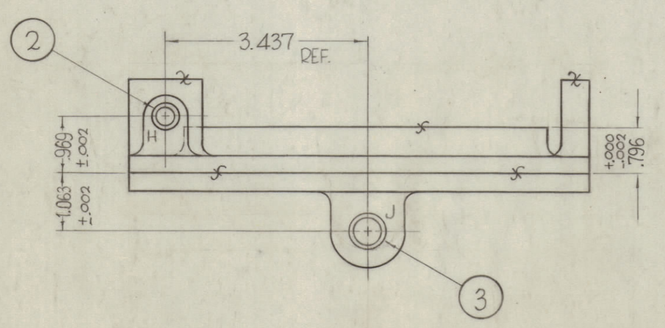
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.







SECTION F-F
ALL BEARINGS LEFT OFF SECTIONAL FOR PURPOSE OF CLARITY.



*	REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
*	1	6	BB-106-17	BEARING, THRUST	
*	1	5	BB-120-3	BEARING, RACE	
*	1	4	BB-123-17	BEARING, OILITE	
*	2	3	BB-123-16	↕	
*	1	2	BB-123-20	↕	
*	1	1	BB-123-15	BEARING, OILITE	

REF - CASTING, TMC NO. CS-127.
LETTERING, TMC NO. LD-1262.

NOTES

UNLESS OTHERWISE SPECIFIED
FINISH - S404 - IRIDITE, 14-2, AL - COAT.
ALL FINISHED SURFACES SHOWN (χ), SHALL BE A CLASS 16, ($\sqrt{16}$) FINISH.
ALL BEARINGS TO BE WRINGING FIT (CLASS-5), INSERTED AFTER MACHINING AND IRIDITING.

+ SHOULD BE DRILLED & PINNED UPON ASS'Y.

1	GPT-200K (AS-123)	A-2681
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE: #
CODE: A

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F. BUDETTI

LIST OF MATERIAL

MATERIAL:

FINISH: SEE NOTES

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

TITLE: MACHINING, BANDSWITCH RELEASE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05; .XX ± .01; .XXX ± .005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'

		DATE	FINAL APPROVAL	DATE
DRAWN	John C. Biele	5/28/63	R&C	4-7-64
CHECKED	[illegible]	3-6-64	PM-858	0
ELECT. DES.	[illegible]	3/8/64		
MECH. DES.	[illegible]	DATE	SHEET	REV. LTR.

PM-858 0

FORM 110

7 6 5 4 3 2 1