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REQ. PER UNIT

1

HFR-1

USED ON

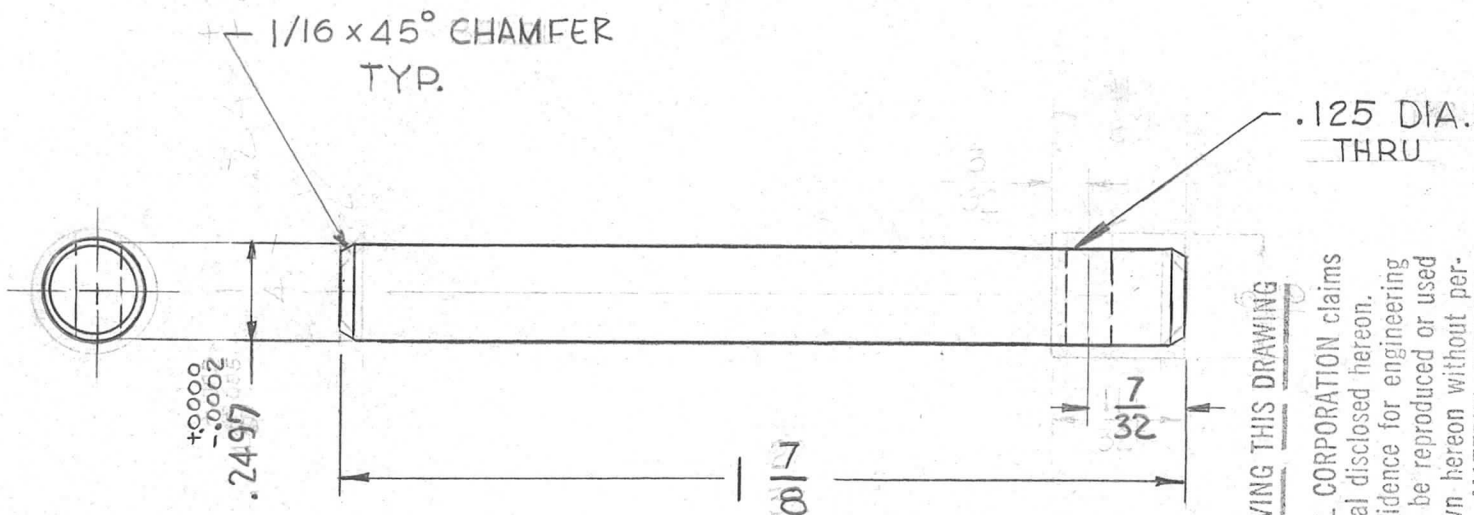
MODEL

ASSY. NO.

DATE

7-26-62

PM-774



NOTE -

ALL SHAFTS SHALL NOT DEVIATE FROM STRAIGHTNESS MORE THAN .005 PER FOOT.

REF: GR-181

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION				SYMBOL	
		KRUY	THE TECHNICAL MATERIEL CORP.					
			MAMARONECK, NEW YORK					
		STAINLESS STEEL	SHAFT, GEAR MTG.					
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.		SCALE: DO NOT SCALE					#303	G.D.L. <i>hde</i>
TOLERANCES ON FRAC. $\pm 1/64$ DEC. $\pm .005$ ANGLES $\pm 1/2^\circ$		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					S104 PASSIVATE	<i>JAK</i>
		FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.	PM-774	