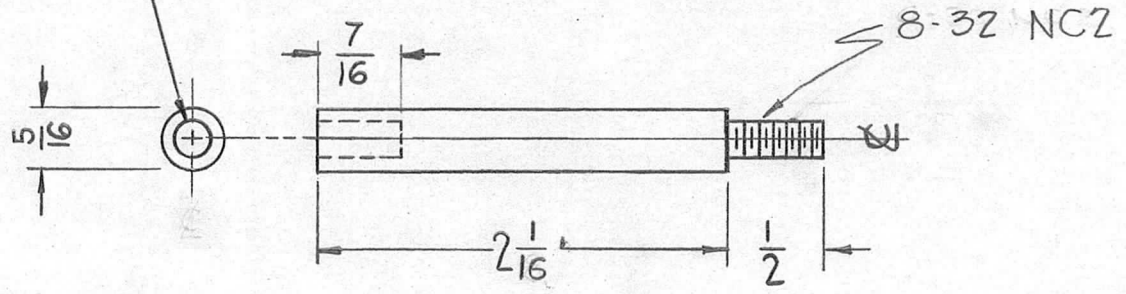


REQ. PER. UNIT	USED ON			PM-692	B
	MODEL	ASSY. NO.	DATE		
1	SBT-1K	AX-198	2-23-61		

NO 10 DRILL (PRESS FIT FOR HB-113 NYLON PLUG BUTTON)



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL	
								5/16 R.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	SWITCH EXTENSION SHAFT	
								STOCK SIZE				
B	1	8-32 Thd was 6-32	3-31-61	4566	RU	JCS	RK	ALUMINUM				
A	1	Dim. 2 1/16 was 2 1/8	3-27-61	4529	RU	JCS	RK					
TOLERANCES			SCALE:					115-		R. UZZO	<i>[Signature]</i>	<i>[Signature]</i>
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FRAC. DIM. ±								5404 YELL. IRIDITE		RL	<i>[Signature]</i>	
ANGULAR DIM. ±								FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP	