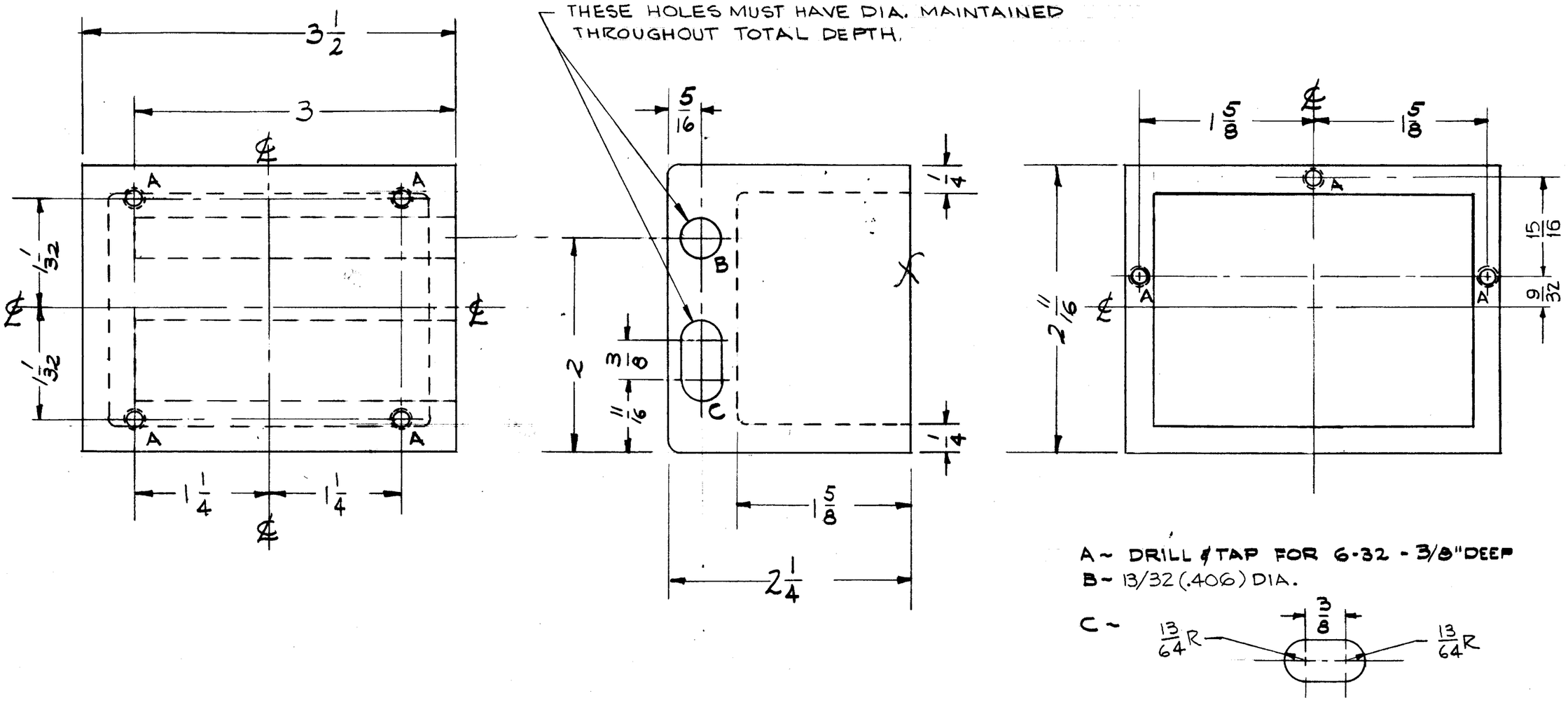
PM 645 | A



A ~ DRILL & TAP FOR 6-32 - 3/8" DEEP — 7 REQ.
B ~ 13/32 (.406) DIA. — 1 "
C ~ — 1 REQ.

A	1	UPDATED DWG	12/19/63	10974			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	CLL-1			5-11-60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		CASTING CS-107	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	OVEN, MACHINING	
		MATERIAL		

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S404-YEL, IRIDITE				PM-645 A
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

FORM 108-A