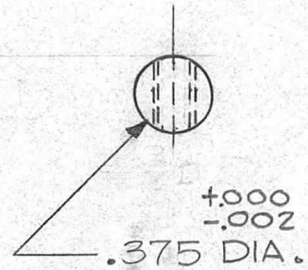
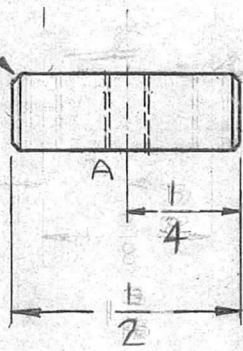


REQ. PER UNIT	USED ON			PM-643	D
	MODEL	ASS'Y. NO.	DATE		
3	GPT-40K	A-1992	10-26-60		

A \approx $\frac{1}{4}$ -20 TAP 1 REQ.

45° X 1/16
CHAMFER
TYR



D	1	DIM 1/4 WAS 3/8 1/2 WAS 3/4	10-26-60	3208	RD	WLD	CRB
C	1	3/4 WAS 1 3/16, 3/8 WAS 19/32	10/11/60	3060	RD	WLD	
B	2	(1) 1/4-20 TAP ADDED	8 3 60	2694	CU	JCB	2B
	1	(2) 10-32 TAPS DELETED					
A	3	10-32 HOLE WAS 8-32	6/21/60	2517	CU	JCB	2B
	2	1 3/16 DIM. WAS 1 1/8					
	1	45° X 1/16 C'FER ADDED					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: (DO NOT SCALE)				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±							
ANGULAR DIM. ±							

REQ.	ITEM	PART NO.	DESCRIPTION		SYMBOL
			3/8 DIA.		
			STOCK SIZE		
			BRASS		
			MATERIAL		
			FREE TURNING		
			TYPE & TEMPER	HEATTREAT. SPEC.	
			FINISH & SPEC. NO.	ELEC. DES. APP	MECH. DES. APP
				DRAWN	CHECKED
					FINAL APPROVAL
					PM-643
					D