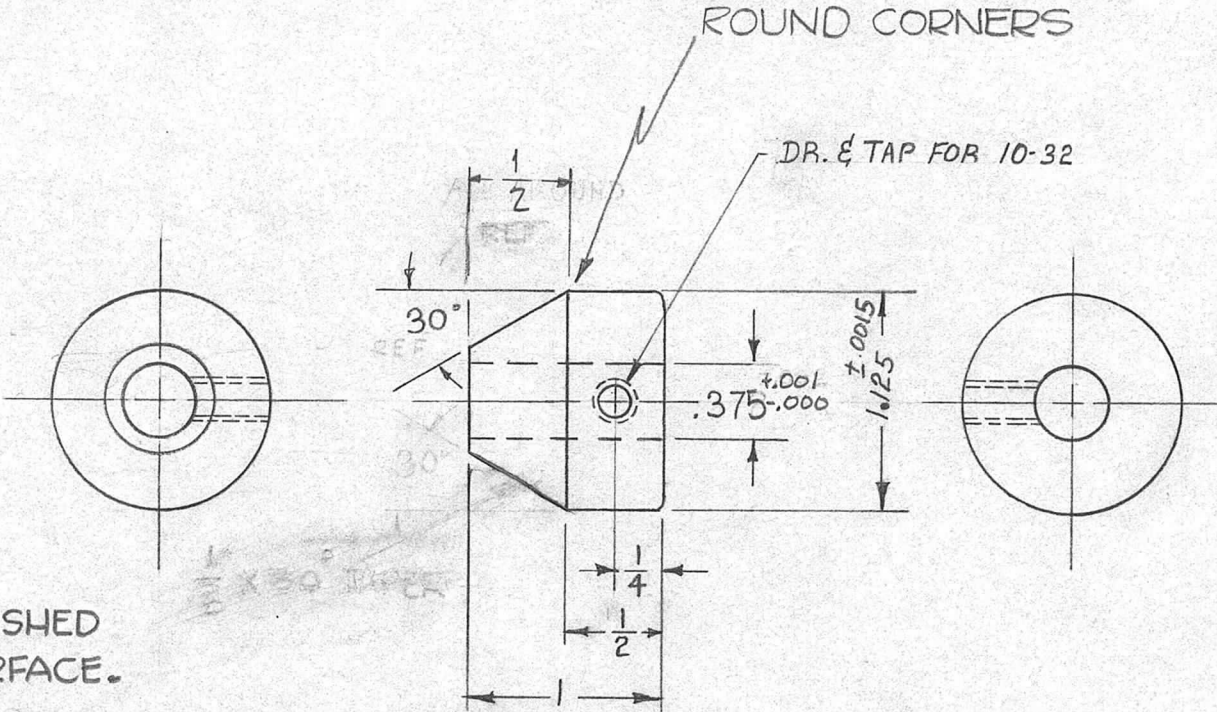


REQ. PER UNIT	USED ON			PM-617	B
	MODEL	ASS'Y. NO.	DATE		
1	GPT-40K	AX-209	3-1-60		



NOTE ~ POLISHED GROUND SURFACE.

REQ.	ITEM	PART NO.	DESCRIPTION			SYMBOL		
		1 1/8 OD.	THE TECHNICAL MATERIEL CORP.					
		STOCK SIZE	MAMARONECK, NEW YORK					
B		COLD WORK TOOL STEEL	BUSHING, ACTUATOR					
A	1	MATERIAL						
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	
		TOLERANCES CHANGED NOTE ADDED	11-16-60	3515	DAM	JCS	JB	
		TYPE WAS AISI-SAE-A2	3-22-60	~	mf	file	mc	
		TOLERANCES (UNLESS OTHERWISE SPECIFIED)	SCALE:					
		DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.					
		FRAC. DIM. ± 1/64	REMOVE ALL BURRS AND SHARP EDGES					
		ANGULAR DIM. ± 0.5°						
		FINISH & SPEC. NO.	TYPE & TEMPER		EAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
			NICKEL PLATED .0002					
			OIL HARDENING					
			AT 01					
			DRAWN					
			CHECKED					
			ELEC. DES. APP					
			MECH. DES. APP					
			PM-617					B