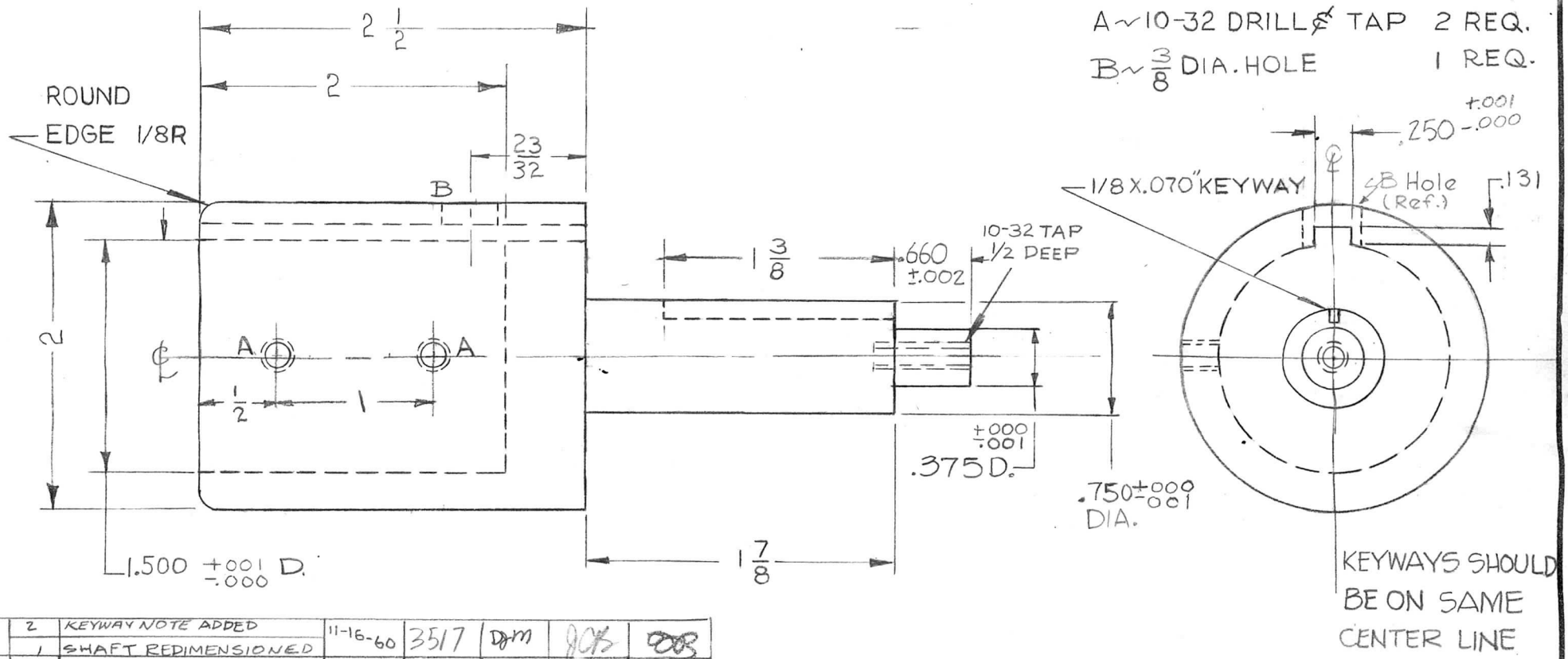
REQ. PER UNIT	USED ON			
	MODEL	ASS'Y. NO.	DATE	PM-591 G
1	AX-209	GPT-40K	1-23-60	



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	2	KEYWAY NOTE ADDED	11-16-60	3517	DM	JCB	DB
	1	SHAFT REDIMENSIONED					
F	1	10-32 TAP ADDED	11-3-60	3370			DB
E	3	TOLERANCE ADDED	7/27/60	2654	CM	JCB	DB
	2	(1) "B" HOLE ADDED					
	1	KEYWAY WAS 1/8 X 1/16					
D	1	ADDED KEYWAY DELETED 1/4 KEY	6-28-60	2586			
C	1	ADDED TOLERANCES	3-21-60	~	MF		
B	4	ADD KEY 1/4 X 1/2	3/17/60	+	CM		DB
	3	ADD KEYWAY 1/8 X 1/16					
	2	ADD 10-32 DR. & TAP 2					
	1	ADD TWO DIA. NOTES					
A	1	17/8 was 2 2 1/4 was 2 1/2	2/19/60	+			DB

TOLERANCES	SCALE: FULL
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES
FRAC. DIM. ±	
ANGULAR DIM. ±	

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
STAINLESS STEEL	SHAFT, BEARING
MATERIAL	RF BAND SWITCH

303		M.F		DB
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
PASSIVATE				PM-591 G
FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP	

FORM 108-1