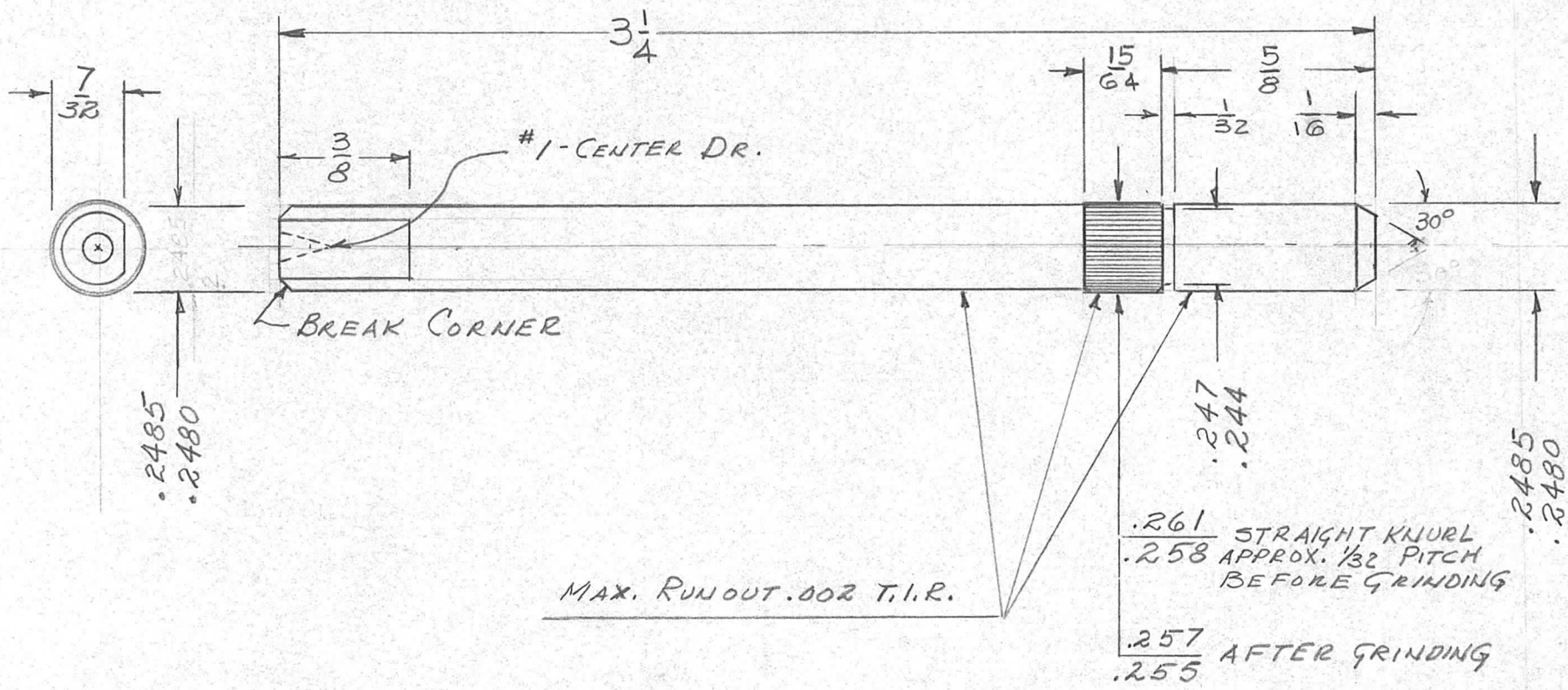


REQ. PER. UNIT	USED ON			PM-582
	MODEL	ASS'Y. NO.	DATE	
1		MO-109	10-29-59	



* PREVIOUS HARDENING DONE
 * ROCKWELL C42-46 TEST AT -X

REF. Barber-Colman XYAZ-409-1
 REF. TMC-MO-109

							REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
							9/32 DIA.		THE TECHNICAL MATERIEL CORP.			
							STOCK SIZE		MAMARONECK, NEW YORK			
							STAINLESS ST'IL		TAKE OFF SHAFT			
							MATERIAL					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	#410	* SEE NOTE	awc	JLW	atb
TOLERANCES			SCALE: <i>1/16</i>				TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	PM-582	