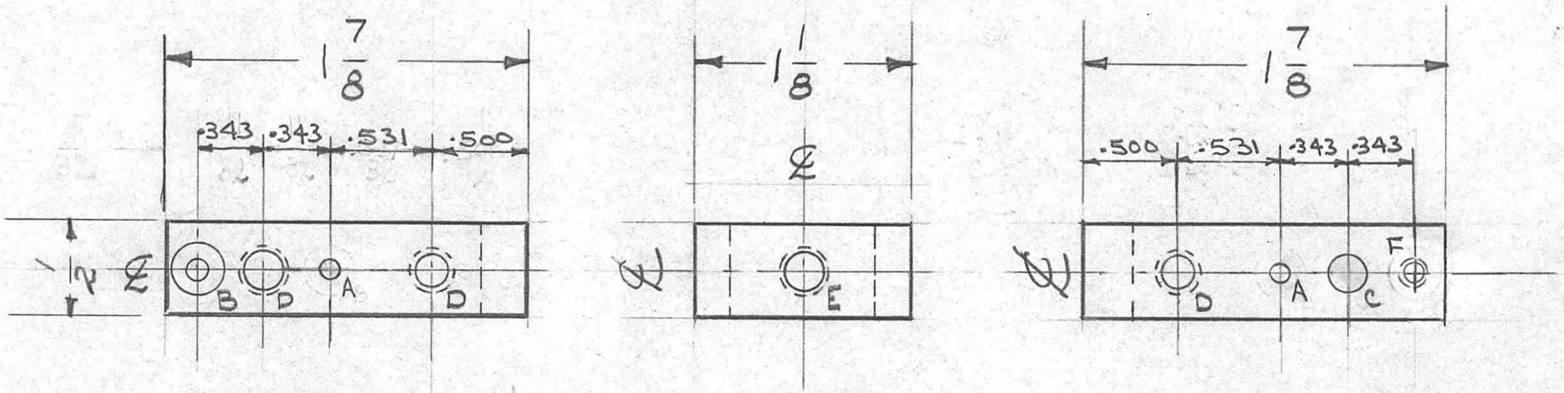
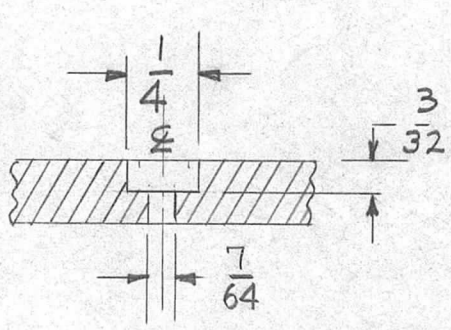
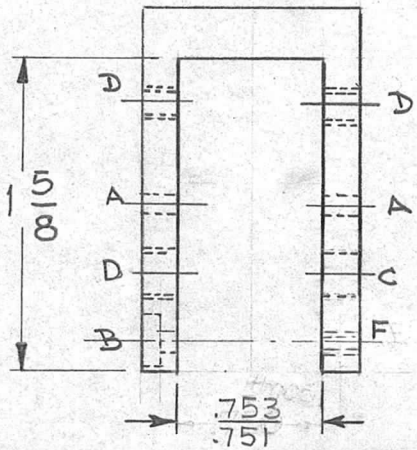
REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
7	AS-112	A-1682	4/28/59
9	AS-119	AX 280	10-18-66
4	AS-117	A 2066	3-3-61

PM-570 D





"B"
1-REQ'D



A – 7/64 DIA. 2 REQ'D.
B - SEE DETAIL 1 REQ'D
C – 13/64 (.203) DIA. 1 REQ'D.
D - DRILL & TAP FOR 10-32 3 - REQ'D.
E - DRILL & TAP FOR - 1/4-20 1 - REQ'D
F - DRILL & TAP FOR 3-48 1 REQ.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	ON MOD. CHART AS-119 & AS117 ADDED. "F" HOLE WAS "B"	3-3-66	15881	G.D.L		
C	1	"C" HOLE WAS 3/16 (.187) DIA .753 .751 WAS .750 ±.005	4-8-63	8067			
B	1	"D" HOLE WAS "B" HOLE	1-22-62	6231	G.B.		
A	1	7/64 Dim. Was 3/32	11-28-61	5963			

TOLERANCES

DEC. DIM. ± .005
FRAC. DIM. ±
ANGULAR DIM. ±

1-1314

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE: BRASS

MATERIAL:

TYPE & TEMPER | HEAT TREAT. SPEC.

RHODIUM ₤.000025

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CONTACT, BAR

P/O – AS-102

DRAWN	CHECKED	FINAL APPROVAL
TORILLO		
ELEC. DES. APP.	MECH. DES. APP.	PM-570 D

FORM 108-A