

GROUND STUD DETAIL

PM 512

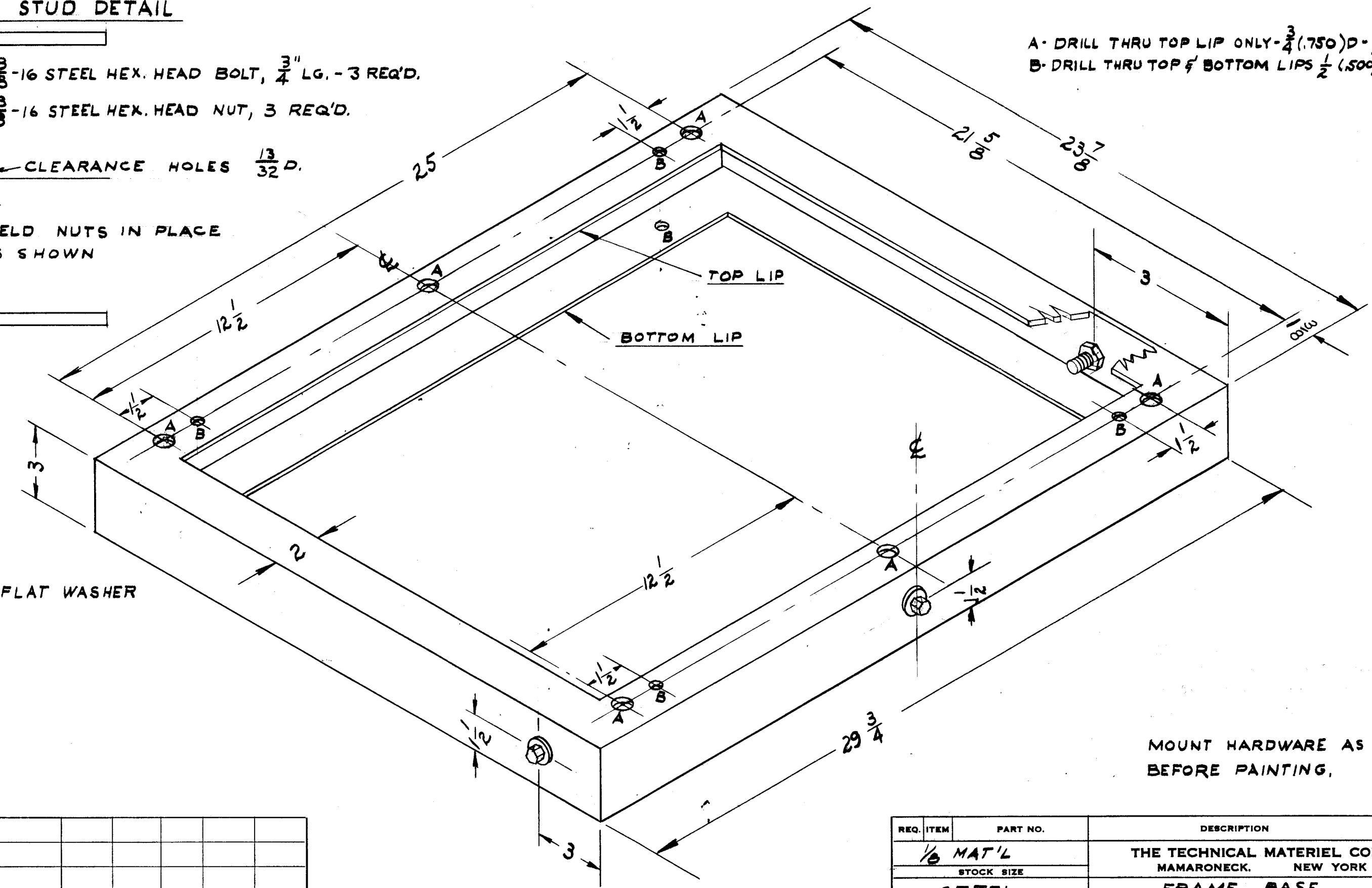
3/16" -16 STEEL HEX. HEAD BOLT, 3/4" LG. - 3 REQ'D.
 3/16" -16 STEEL HEX. HEAD NUT, 3 REQ'D.

CLEARANCE HOLES 13/32" D.

WELD NUTS IN PLACE AS SHOWN

1" O.D. STEEL FLAT WASHER 3 REQ'D.

A - DRILL THRU TOP LIP ONLY - 3/4" (1.750) D - 6 HOLES
 B - DRILL THRU TOP & BOTTOM LIPS 1/2" (.500) D HOLES



MOUNT HARDWARE AS SHOWN BEFORE PAINTING.

NOTE: SEAM WELD ALL JOINTS & GRIND SMOOTH

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE:							
DEC. DIM. ±							
FRAC. DIM. ±							
ANGULAR DIM. ±							
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES							

REQ. PER UNIT	CAB-7	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1/8" MAT'L		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
STEEL		FRAME BASE	
MATERIAL			
MILD		IORILLO	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
S-396		REF	ARB
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			PM-512