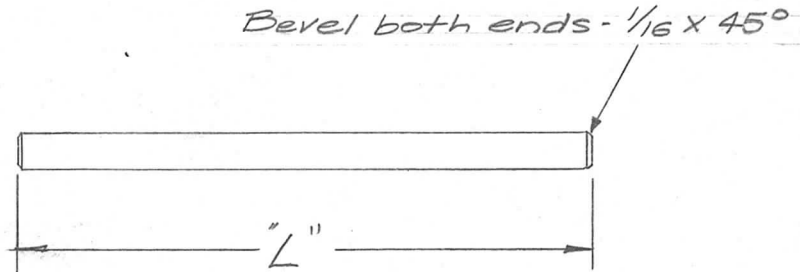


MATERIAL	FINISH	SYMBOL	REQ. PER UNIT	USED ON		
				MODEL	ASS'Y. NO.	DATE
Aluminum 2024-T4	S101 Caustic Dip, S107 Lacquer	A				PM-477
Brass Free Turn.	Natural	B				
Brass Free Turn.	S105 Cadmium Plate	BC				
Bakelite	Black XXXP	BB				
Phenolic	Natural XXXP	P				
Stainless Steel #303	S104 Passivate	SS				



NOMENCLATURE TO BE AS FOLLOWS:

PM-477 - "L" - B

TMC DWG. NO. LENGTH ("L") MATERIAL
IN INCHES (See Chart)

(See Examples)

EXAMPLES-

PM-477-2.0-B = Shaft, 2" Long, Brass
PM-477-2.31-BB = Shaft, 2-5/16" Long, Bakelite

REQ.	ITEM	PART NO.	DESCRIPTION				SYMBOL
		3/16 (.187) D.	THE TECHNICAL MATERIEL CORP.				
		STOCK SIZE	MAMARONECK, NEW YORK				
		SEE CHART	SHAFT, .187 D.				
		MATERIAL					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. \pm			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. \pm			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. \pm			TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
			SEE CHART				
			FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	PM-477