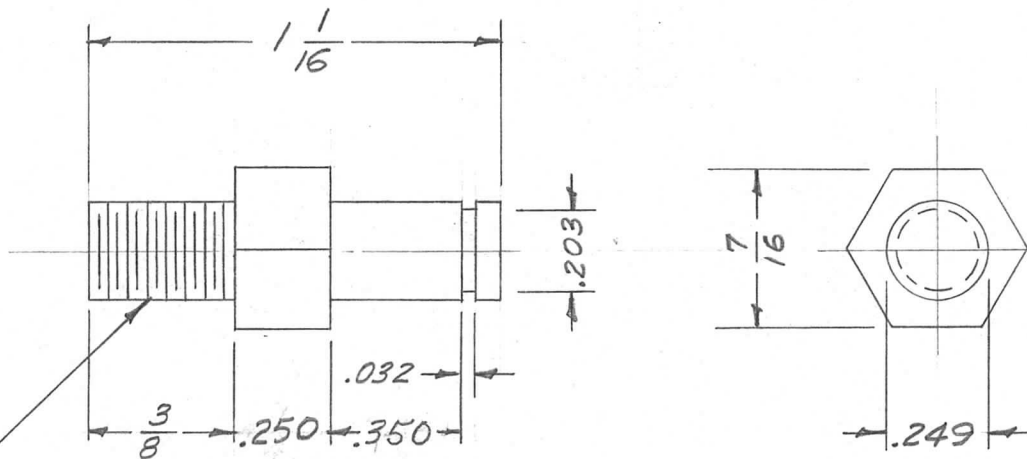


| REQ. PER UNIT | USED ON | | | PM-470 | A |
|---------------|---------|------------|----------|--------|---|
| | MODEL | ASS'Y. NO. | DATE | | |
| 1 | SBE-1 | A-1487 | 12-2-57 | | |
| 1 | SBE-2 | A-1517 | 5-5-58 | | |
| 1 | SBE-3 | AP-100 | 11-30-59 | | |



$\frac{1}{4}$ -28 NF Cl. 2 Thd.

| ISSUE | ITEM | CHANGED FROM | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. | REQ. ITEM | PART NO. | DESCRIPTION | SYMBOL | |
|-----------------------|------|---------------|---|---------|--------|---------|-----------|--------------------|-------------------------|--|----------|----------------|
| | | | | | | | | | | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | | |
| | | | | | | | | | 7/16 Hex. STOCK SIZE | SHAFT, GEAR, GR-133 | | |
| A | 1 | .350 WAS .343 | 3/7/58 | 1 | JL | 15 | CM | | BRASS | | | |
| TOLERANCES | | | | | | | | MATERIAL | | | | |
| DEC. DIM. \pm .0015 | | | SCALE: 2X | | | | | FREE TURNING | — # — | 1512-2-57 | | |
| FRAC. DIM. \pm 1/64 | | | MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. | | | | | TYPE & TEMPER | HEAT TREAT. SPEC. | DRAWN | CHECKED | FINAL APPROVAL |
| ANGULAR DIM. \pm | | | REMOVE ALL BURRS AND SHARP EDGES | | | | | — # — | | | | |
| | | | | | | | | FINISH & SPEC. NO. | ELEC. DES. APP. | MECH. DES. APP. | PM-470 A | |