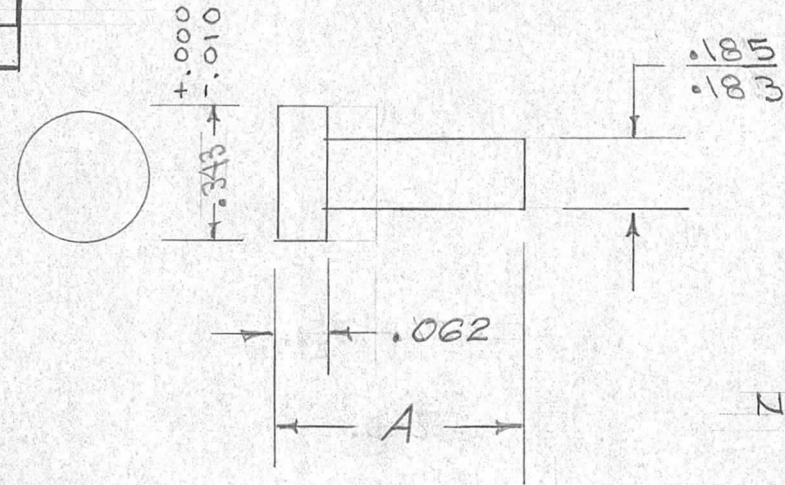


TMC NO.	"A" DIMENSION
PM-427-1	.593
PM-427-2	.490
PM-427-3	.384
PM-427-4	.522
PM-427-5	.404
PM-427-6	.648

REQ. PER UNIT	G17 USED ON		DATE
	MODEL	ASSY. NO.	
4	QDP-154	PM-427-1	9/11/56
4	QDP-254	PM-427-1	7-26-57
4	QDP-354	PM-427-4	8-8-57
1	SBT-1KA.E.F	PM-427-5	7-20-61
1	QDP-PA-113	PM-427-6	11-11-65

PM-427 G



NOTE: DIM. SHOWN ARE AFTER PLATING.

G	1	-6 ADDED FINISH WAS CAD. PLATE	11-30-65	15282	AV.	QCB	RC
F	1	PM-427-5 ADDED	7-24-61	5318	R.J.	RU	RK
E	1	Added PM-427-4	2-14-61	4137	JM	QCB	YM
D	1	.185 DIA. WAS .187 DIA	9-14-60	2942	W	file	file
C	1	-3 ADDED	12/16/59	1678	AB	file	file
B	3	CHART ADDED	7-26-57	2	SC.	file	file
	2	"A" WAS .656					
	1	.062 WAS .125					
A	1	.656 WAS .625	11/26/56	1	file	file	file

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		PLUNGER SWITCH	
MATERIAL		QDP-SERIES	
FREE TURNING		QDP 9/11/56	file
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
NICKEL PLATE #0002			file
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL
		PM-427	G

ISSUE ITEM CHANGED FROM DATE CH. NO. DRAFTS CHECKER ENG. APP.

TOLERANCES SCALE:

DEC. DIM. ± .005
 FRAC. DIM. ±
 ANGULAR DIM. ±

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES