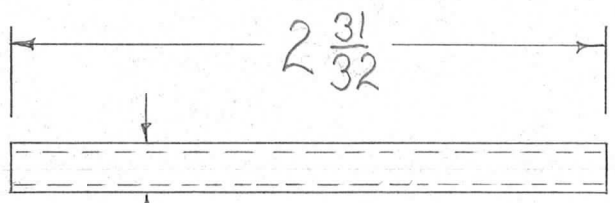


REQ. PER UNIT	610		USED ON		PM-424
	MODEL	ASS'Y. NO.	DATE		
1	RTF		8-31-56		



CENTERLESS GRIND TO  $\frac{.248}{.250}$

MATERIAL  
 HARD DRAWN ROUND SEAMLESS BRASS  
 NOMINAL O.D. -  $\frac{1}{4}$   
 WALL THICKNESS - .050

REQ.	ITEM	PART NO.	DESCRIPTION				SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
			STOCK SIZE				
			SEE ABOVE				
			MATERIAL				
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. $\pm$			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. $\pm \frac{1}{64}$							
ANGULAR DIM. $\pm$							
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL		
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	PM-424			