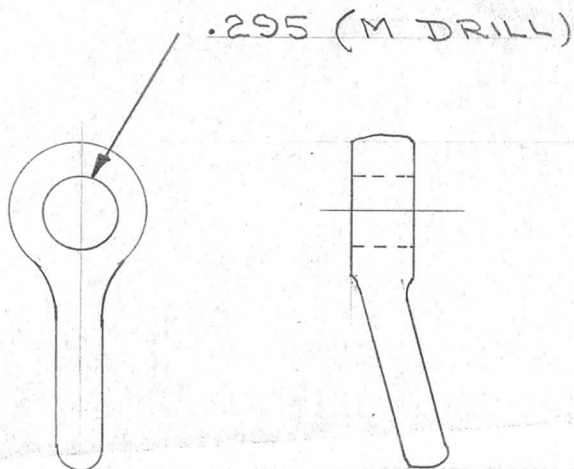


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

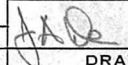



PM-415 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	FFRD-1,2,3			5/15/56
1	FFRD-3M			"
1	FFRD-5,6,7,8			"



USE PM-181 L

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
		PM-181	SHAFT LOCK KNOB	
		MATERIAL	MODIFICATION	
		WEIGHT PER PC.		
				
TYPE & TEMPER				
			DRAWN	
			ELEC. DES. APP.	
			MECH. DES. APP.	
				
HEAT TREAT. SPEC.			CHECKED	
			FINAL APPROVAL	
				
FINISH & SPEC. NO.			PM-415 A	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A		CLERICAL CHANGE	8/24/64		WBS	@	

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.