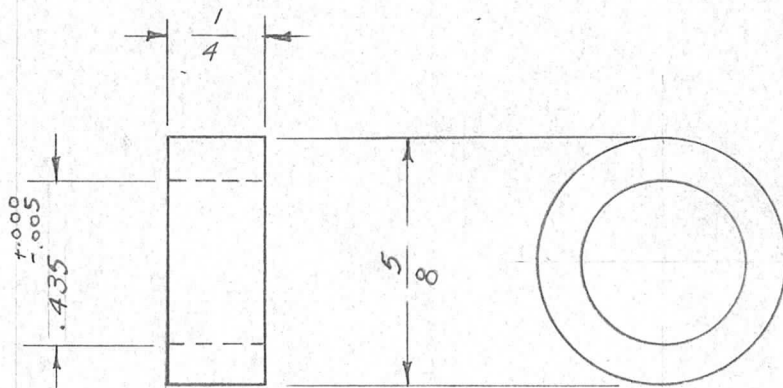


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-335

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	VOX-1			2-28-55
2	VOX-2			2-28-55
2	RTF			2-3-56
2	PMO-1			4-24-56
2	PMO-2			4-24-56
2	RTF-2	F/P		11-20-58



REF: A-939 MITER GEAR ASSEMBLY

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	#13 GAGE ROUND SEAMLESS MECH. TUBING		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE			
	STEEL	—H—	COLLAR MITER GEAR	
	MATERIAL	WEIGHT PER PC.		
	COLD DRAWN			
	TYPE & TEMPER		P.B. 2-28-55	WJF
	—H—		DRAWN	ELEC. DES. APP. MECH. DES. APP.
	HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
	S-105 CAD. PLATE .0003			PM-335
	FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ALL OTHERS

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±