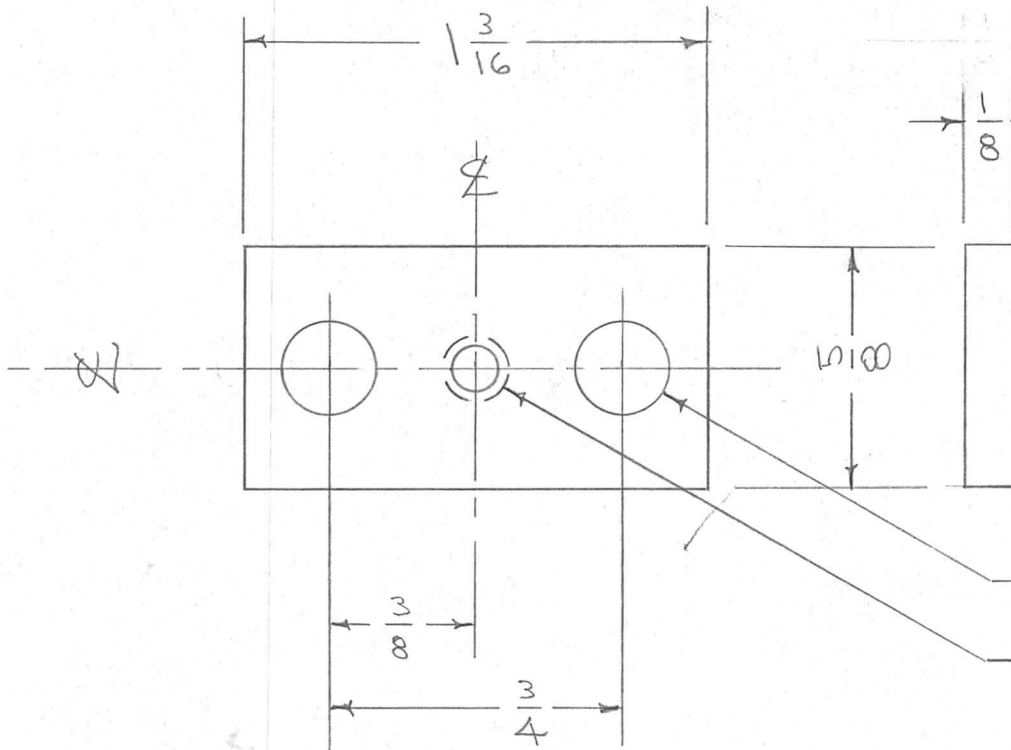


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-318

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PMO-1	285		9-7-54
1	PMO-2	285		9-7-54
1	VOX-2	291		9-7-54
1	RTF			2-1-56
1	RTF-2	F/P		11-20-58



No. "F" DRILL (.257) D. 2 HOLES REQ.
 DRILL & TAP 6-32 NC2 1 " "

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		Y8 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
		ALUMINUM —H—		SPRING PLATE, CALIBRATE
		MATERIAL WEIGHT PER PC.	CONTROL (OSC ASSY.)	
		24S-T3	ORD. 9-7-54	WDE
		TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		II	JADE	MECH. DES. APP.
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		S-101 CAUSTIC DIP S-107 LACQUER		PM-318
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE 2X				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				