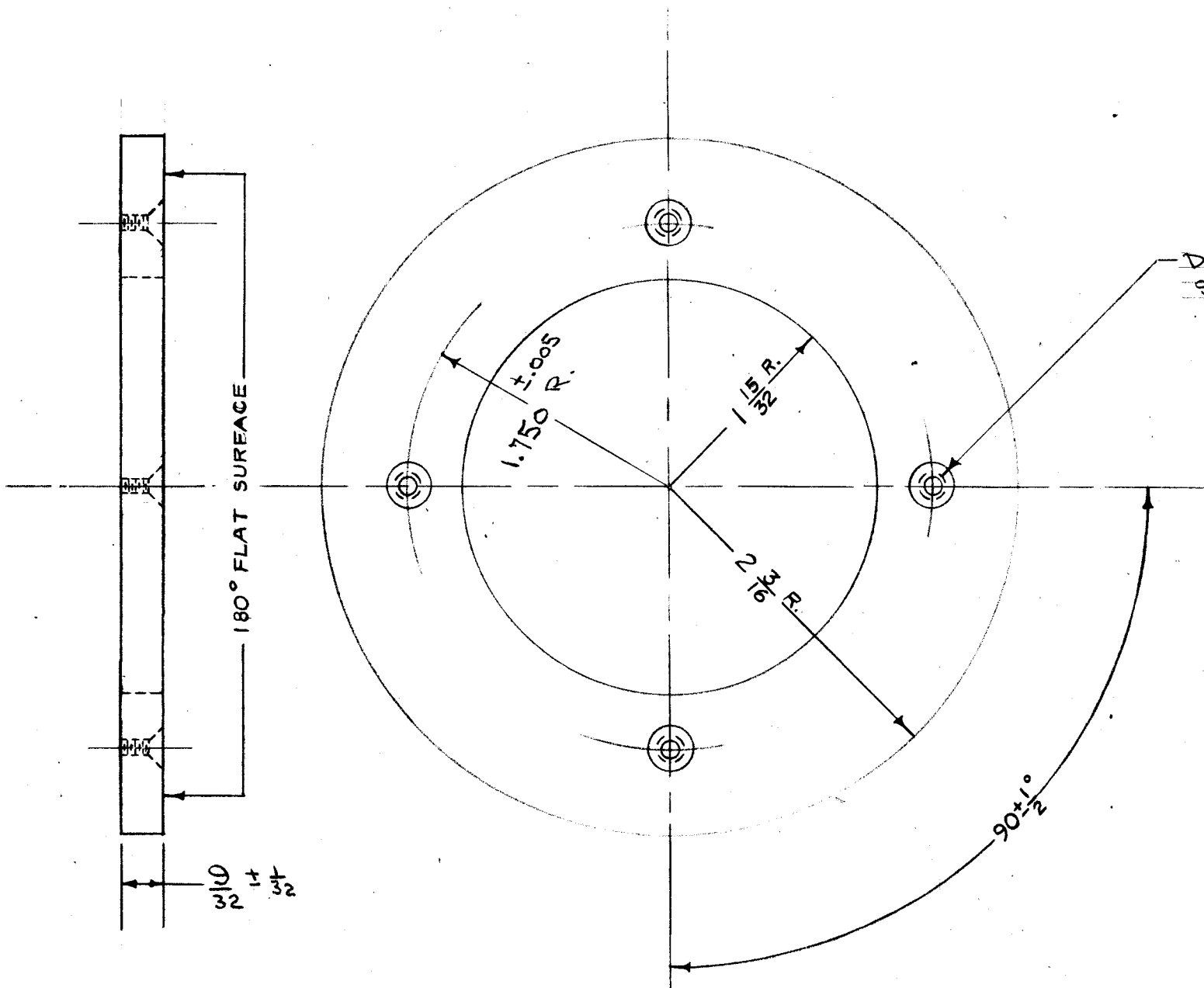


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

PM-305 B



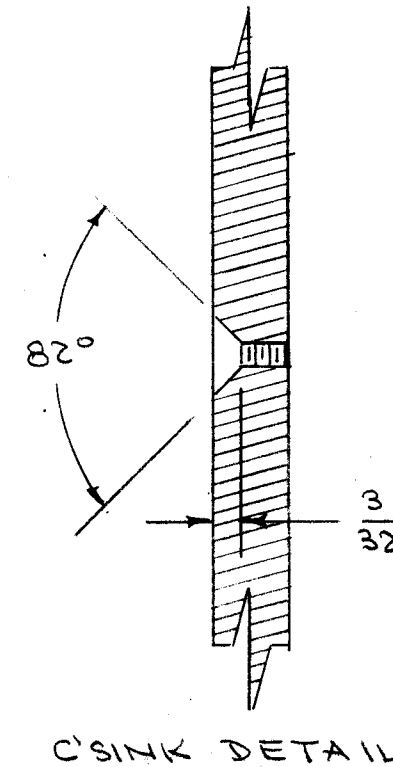
DRILL & TAP 6-32 4 REQ.
SEE DETAIL FOR C'SINK.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REF: DWG. CS-116



NOTE: INSIDE DIAMETER MUST BE CONCENTRIC WITH OUTSIDE DIAMETER WITHIN ± 1/64

B	3	2-3/16 R. ADDED	10/29/56	2	16	JAS	WOC
	2	1-15/32 R. ADDED					
	1	SIDE VIEW & NOTE ADDED					
A	1	C'SINK ADDED	10/29/54	1	CDD	JAS	WOC
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

1	VOX-1,2,3,4,5,6		2-26-62	
1	RTF-2	F/P	11-19-58	
1	RTF		2-2-56	
1	PMO	285	7-29-54	
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
CASTING		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
BRASS		MACHINING, COUNTER BALANCE (MAIN GEAR ASSY.)	
STOCK SIZE		C.R.D. 7-29-54	
MATERIAL WEIGHT PER PC.		DRAWN	
TYPE & TEMPER		ELEC. DES. APP.	
HEAT TREAT. SPEC.		MECH. DES. APP.	
.0002		CHECKED	
S-105 CAD. PLATE FINISH & SPEC. NO.		FINAL APPROVAL	
		PM-305	