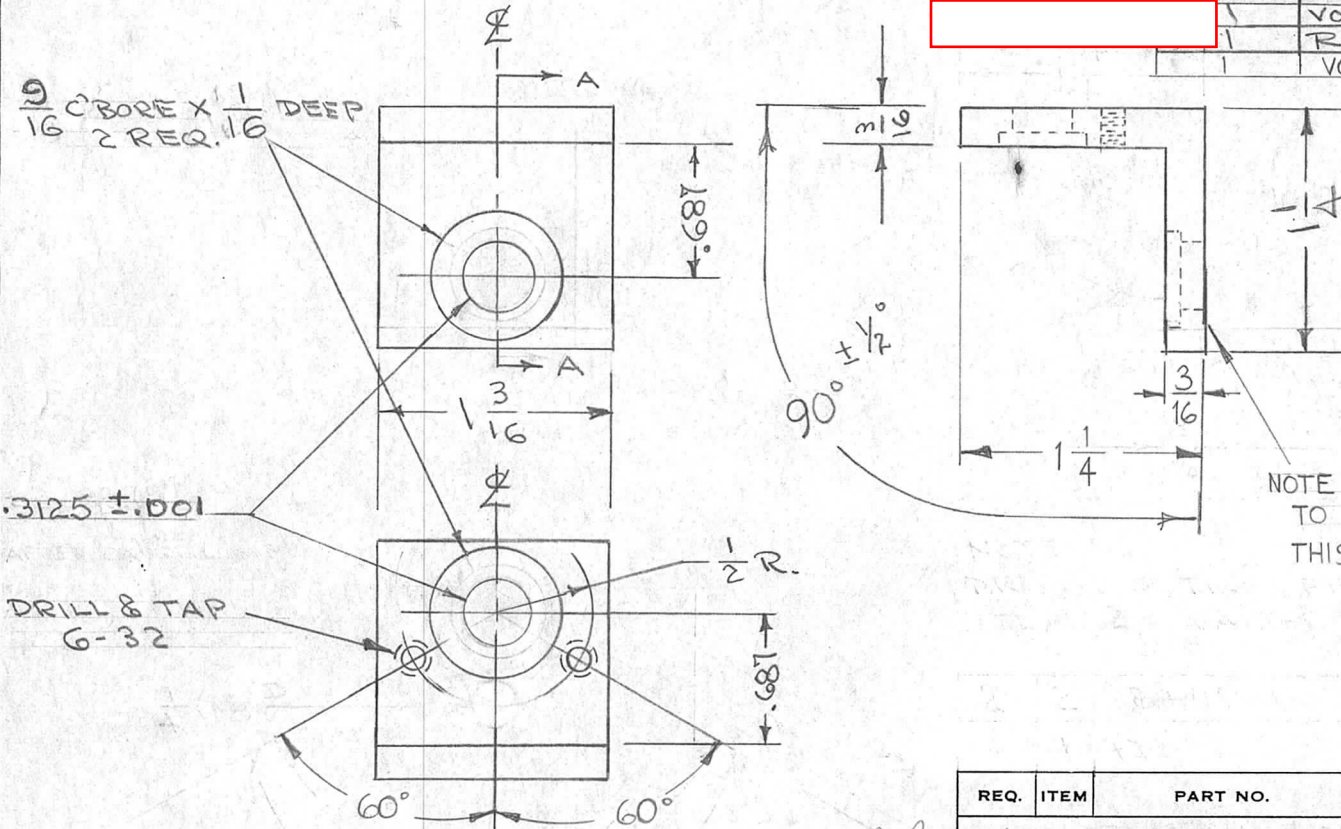


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-301 H

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PMO-1	285		7-23-54
1	PMO-2	285		7-23-54
1	RTF			1-25-56
1	VOX-1,2			4-11-57
1	RTF-2	F/P		11-20-58
1	VOX-5			6-27-62



NOTE;
TO OBTAIN 90° ANGLE MILL THIS SIDE ONLY.

H	1	DWG. NO. WAS A-827	6-27-62	6470	W.A.F.	ghe	
G	1	FIN. S404 WAS S101	12-4-59	1001	W.A.F.	ghe	EMIN
F	1	ITEM 2 WAS BB-108	5/8/58	G	W.A.F.	ghe	
E	1	VOX-1,2 ADDED	7/11/57	5	W.A.F.	ghe	
D	1	1/4" HOLE DELETED	9/19/56	4	C.D.D.	W.C.	
C	1	1/4" WAS 15/32	4/11/56	3	C.D.D.	W.C.	
B	1	C BORE WAS 1/2	1-25-56	2	W.A.F.	ghe	
A	1	1/4" HOLE ADDED	1-12-55	1	C.D.D.	W.C.	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE					
ALL OTHERS	DEC. DIM. ± .0005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ± 1°						

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 X 1/4 X 1/4	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	GEAR HOUSING BRACKET ASSEMBLY (PMO-2)	
		MATERIAL WEIGHT PER PC.		
		6063-T5	C.D.D. 7-23-54	
		TYPE & TEMPER		
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
		FINISH & SPEC. NO.	CHECKED	MECH. DES. APP.
			FINAL APPROVAL	
		S404 IRIDITE	PM-301 H	