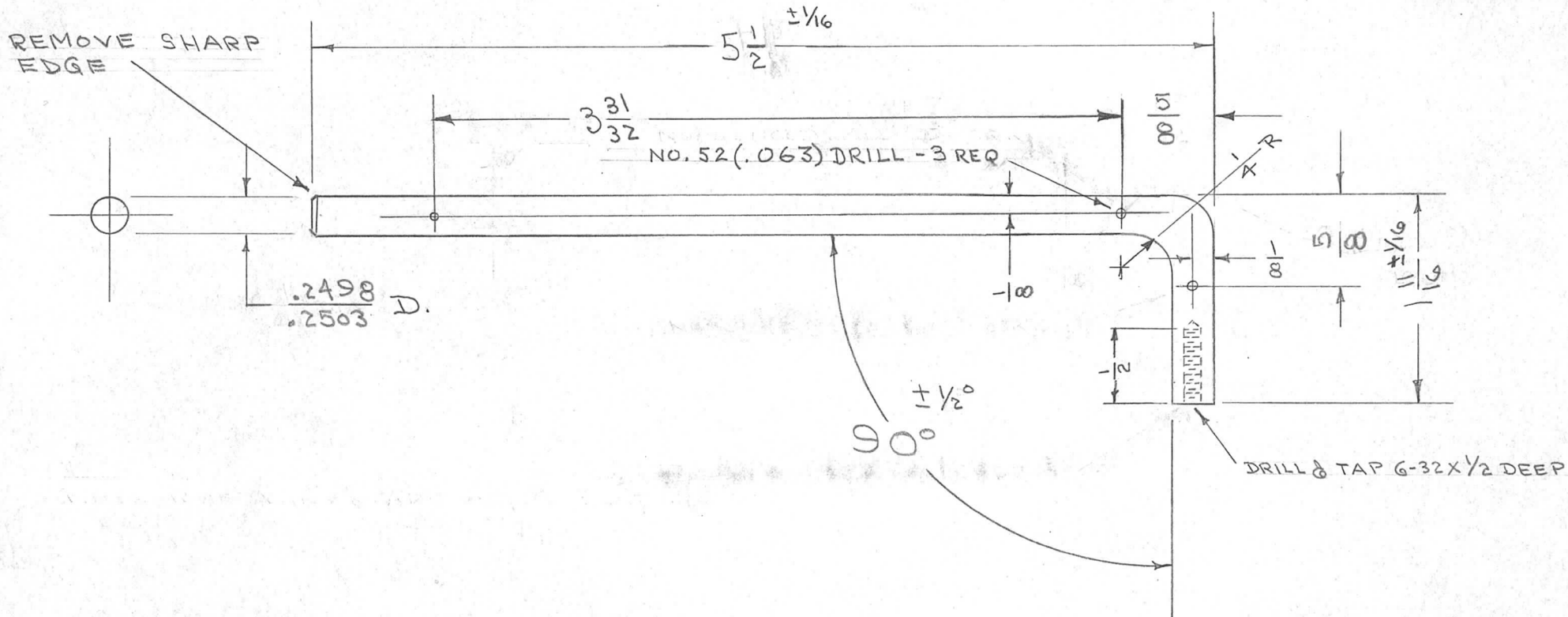


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-255 E

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	USED ON		
		PROJECT NO.	ASS'Y. NO.	DATE
2	TAC-1	132	A-646	12-28-53



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	2	TYPE & Temper WAS Free Turning	9/3/57	5	W.	JAD	WDE
	1	MAT. WAS NICKEL SILVER ROD		4	JAD	WDE	WDE
D	1	Material was Brass		3	C.D.D.	WDE	WDE
C	1	HOLE ADDED AT 3 31/32		2	C.D.D.	JAD	WDE
B	1	5 1/2 WAS 6 9/16		1	C.D.D.	WDE	WDE
A	2	.063 HOLE REMOVED		1	C.D.D.	WDE	WDE
	1	5/8 WAS 1 9/32		1	C.D.D.	WDE	WDE

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ± 1/2°	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/4 (.250) DIA ROD	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK. NEW YORK	
		STAINLESS STEEL	WHEEL SHAFT	
		MATERIAL WEIGHT PER PC.	TAC-1	
		AUSTENITIC #303		
		TYPE & TEMPER	C.D.D.	
		HEAT TREAT. SPEC.	APB	WDE
		FINISH & SPEC. NO.	DRAWN	ELEC. DES. APP. MECH. DES. APP.
			JAD	APB
			CHECKED	FINAL APPROVAL
				PM-255 E