

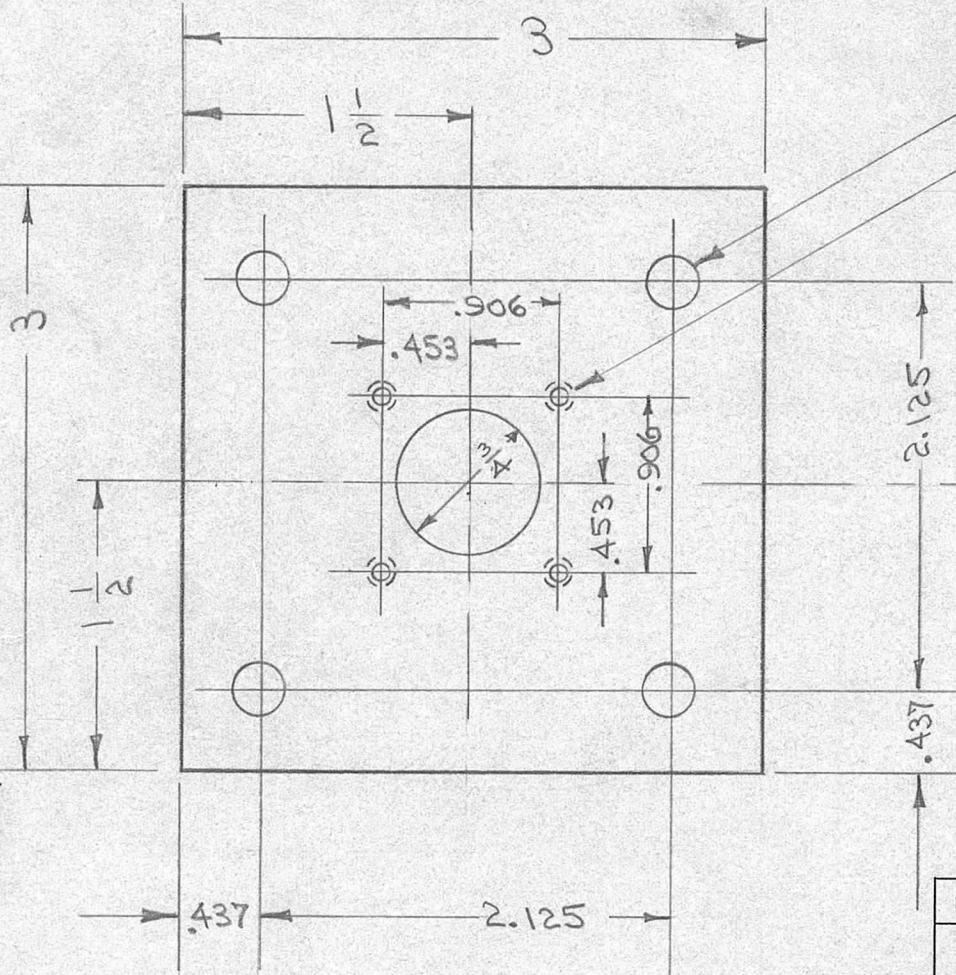
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-245 D

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	259	A-401	6-25



5/16 DIA. . 4 REQ  
DRILL & TAP A-40 4 REQ.

NOTE:  
REMOVE ALL BURRS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			.250 SHEET	
			STOCK SIZE	
			ALUMINUM	
			MATERIAL	WEIGHT PER PC.
			24 ST-3	
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			5-404 YELLOW IRIDITE	
			FINISH & SPEC. NO.	
			C.D.D.6-25-53	
			DRAWN	ELEC. DES. APP.
			MECH. DES. APP.	
			CHECKED	FINAL APPROVAL
				PM-245 D

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	2	FINISH & SPEC WAS SIOCAUSTIC-DIP	8-17-62	1076	G.S.		
	1	USED ON CHART RAC-7 DELETED					
C	1	5/16 DIA. WAS 9/32	1-17-61	3934	M.A.F.		
B	1	RAC-7 WAS RAC-7A	3/21/58	2	HAG		
A	1	RAC-7A WAS RAC-7	3/16/56	1	COS	HAG	AJJ

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.