IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-779 USED ON MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. PER MODEL PROJECT NO. ASS'Y. NO. DATE REMOVE ALL BURRS AND SHARP EDGES 71410 VOX A-631 101 468 MILL 100 USE: PX-113 REQ. ITEM PART NO. DESCRIPTION SYMBOL THE TECHNICAL MATERIEL CORP. NEW YORK MAMARONECK. STOCK SIZE MATERIAL WEIGHT PER PC. F.M. 7-8-53 TYPE & TEMPER ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP. DRAWN ELEC. DES. APP. MECH. DES. APP. e.D.D. 7/9/53 TOLERANCES SCALE HEAT TREAT. SPEC. dec. dim.  $\pm$  .005 frac. dim.  $\pm$  1/64 angular dim.  $\pm$ 

FINISH & SPEC. NO.

DRILL, PUNCH, COMMERCIAL STOCK

SIZES AND MANUFACTURERS

TOLERANCES ARE NOT INCLUDED.

CHECKED

FINAL APPROVAL

ALL

OTHERS