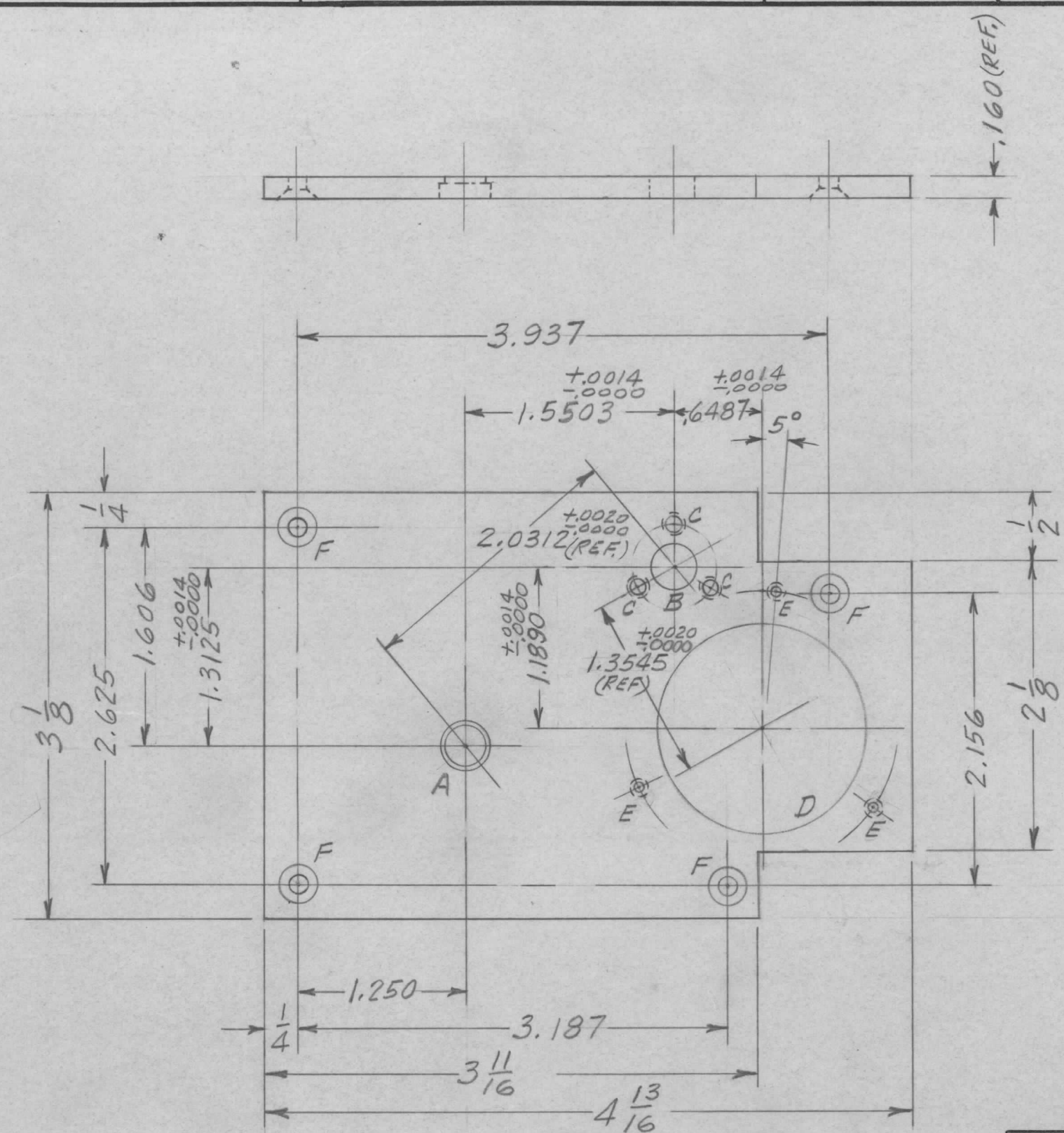


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X1	"C" HOLE WAS .120 DIA	12/29/67		JL	
	Ø	ORIG. RELEASE FOR PROD	11/7/68	Ø	CU	
	A	DIM. 1.1890 WAS 1.1875 & 1.3545 WAS 1.3541	11/3/69	19629	KH	RD OP



HOLE LEGEND

A - .312 DR. THRU & C'BORE
.3747-.3750 DIA. X .125 DEEP

B - .3750-.3755 DIA. THRU

C - .120 DIA. & C'SINK 82° TO .230 DIA
3 HOLES 120° APART ON .625 DIA.

D - 1.5625-1.5630 DIA. THRU

E - DR. & TAP FOR 4-40 SCR.
3 HOLES 120° APART ON 2.015 DIA.

F - .144 DR & 82° C'SINK
TO .284 DIA. (4 REQ)

1	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE A	S401-451

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i> M. ZETENA	DATE 11/7/68
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0°-30'	ELECT. DES.	DATE
MATERIAL .160 THICK ALUMINUM 2024-T3		CHECKED SG	DATE 12/3/67
FINISH S404 YEL. IRIDITE		DRAWN D.A.C	DATE 8/31/67

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
		HOGAN(ZETENA)	LIST OF MATERIAL SK3252-003-32	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FRONT GEAR PLATE				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PM1364	A	
SCALE 1:1			SHEET OF	