



REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	8/31/67	+	DAC.	<i>[Signature]</i>
	Ø	ORIG. RELEASE FOR PROD	11/7/68	Ø	W	<i>[Signature]</i>

HOLE LEGEND

A - .312 DR. THRU & C'BORE
 .3747-.3750 DIA. x .125 DEEP ON FAR SIDE

B - .406 DR. THRU & C'BORE
 .4997-.5000 DIA. x .125 DEEP

C - 1/64 DIA. - 4 REQ.

D - .144 DR. & 82° C'SINK
 TO .284 DIA. FACE. ON FAR SIDE - 4 REQ.

1	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE A	S401-451
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>[Signature]</i> MECH. DES. M. ZETENA	DATE 11/7/68	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° -30'	ELECT. DES.	HOGAN (ZETENA) LIST OF MATERIAL SK 3252-003-33				
MATERIAL .160 THICK ALUMINUM 2024-T3	CHECKED <i>[Signature]</i>	DATE 8/31/67	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FINISH S-404 YEL. IRIDITE	DRAWN D.A.C.	DATE 8/31/67	REAR GEAR PLATE				
	SIZE B	CODE IDENT. NO. 82679	DWG NO. PM 1363	ISSUE Ø			
	SCALE 1:1	SHEET		OF			